

Hydro WalkBehind Parts Manual



HUSTLER®

.....

Hustler Turf Equipment

.....

P.O. Box 7000

...

Hesston, Kansas

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67062-2097

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Section 1

General Information

*This Manual covers Hydro Walk Behind mowers models: **925651CE**, 17HP Pull Start 48" Deck; and **925677CE**, 15HP Pull Start 37" Deck.*

Frequently Ordered Parts

PART NO.	DESCRIPTION
027912	Lubrizol 7 oz. Bottle
768341	Hydraulic Oil Filter
776435	Pump Drive Belt
779694	37" WB DECK DRIVE BELT
776724	48" WB Deck Drive Belt
777185	54" WB Deck Drive Belt
068478	Fuel Filter
772111	Precleaner Air Filter
772103	Paper Element Air Filter
785261	Main Air Filter Element - Remote
772079	Engine Oil Filter
770339	19" Clockwise Rotation Blade
767111	17" Clockwise Rotation Blade

Service Literature

PART NO.	DESCRIPTION
778845	Walk Behind Owner's Manual
771501	Kawasaki 15 & 17 HP Engine Manual

Note: When ordering parts, you **must** use the part number as shown for each part, not the index number. Always give the model and serial number to your parts and service representative.

Note: Items sold in bulk such as seals and hoses are sold by the foot.

Using this manual

Illustrations used were current at the time of printing, but subsequent production changes may cause your machine to vary slightly in detail. Excel Industries, Inc. reserves the right to redesign and change the machine as deemed necessary, without notification. If a change has been made to your machine which is not reflected in this parts manual, see your Hustler dealer for current information and parts.

Hardware Description Codes & Abbreviations

The following codes are used throughout this parts manual. Refer to this list when ordering parts.

ABBREVIATION	DESCRIPTION
CB	Carriage Bolt
CE	Clevis Pin
CP	Cotter Pin
CS	Cap Screw
CW	Cup Washer
FW	Flat Washer
HX	Hex Head
LW	Lock Washer
MB	Machine Bushing
MS	Machine Screw
NT	Nut
SC	Self Tapping Cap Screw
SB	Shoulder Bolt
SS	Set Screw

Standard Torques

The following chart is the standard torque values for the threaded fasteners found in this manual. Torque all cap screws, nuts and set screws to these values unless a different torque is shown in the Notes section next to the fastener.

SIZE	FT-LBS	NM	SIZE	FT-LBS	NM
.250	8.2	11.1	M3	1	1.3
.312	17	23	M4	2.2	3
.375	30	40	M5	4.5	6.1
.438	48	65	M6	7.7	10.4
.500	73	99	M8	18.5	25
.562	105	143	M10	37	50
.625	145	200	M12	64	87
.750	260	350	M16	160	215
.875	420	565	M20	320	435
1.00	625	850	M24	555	750

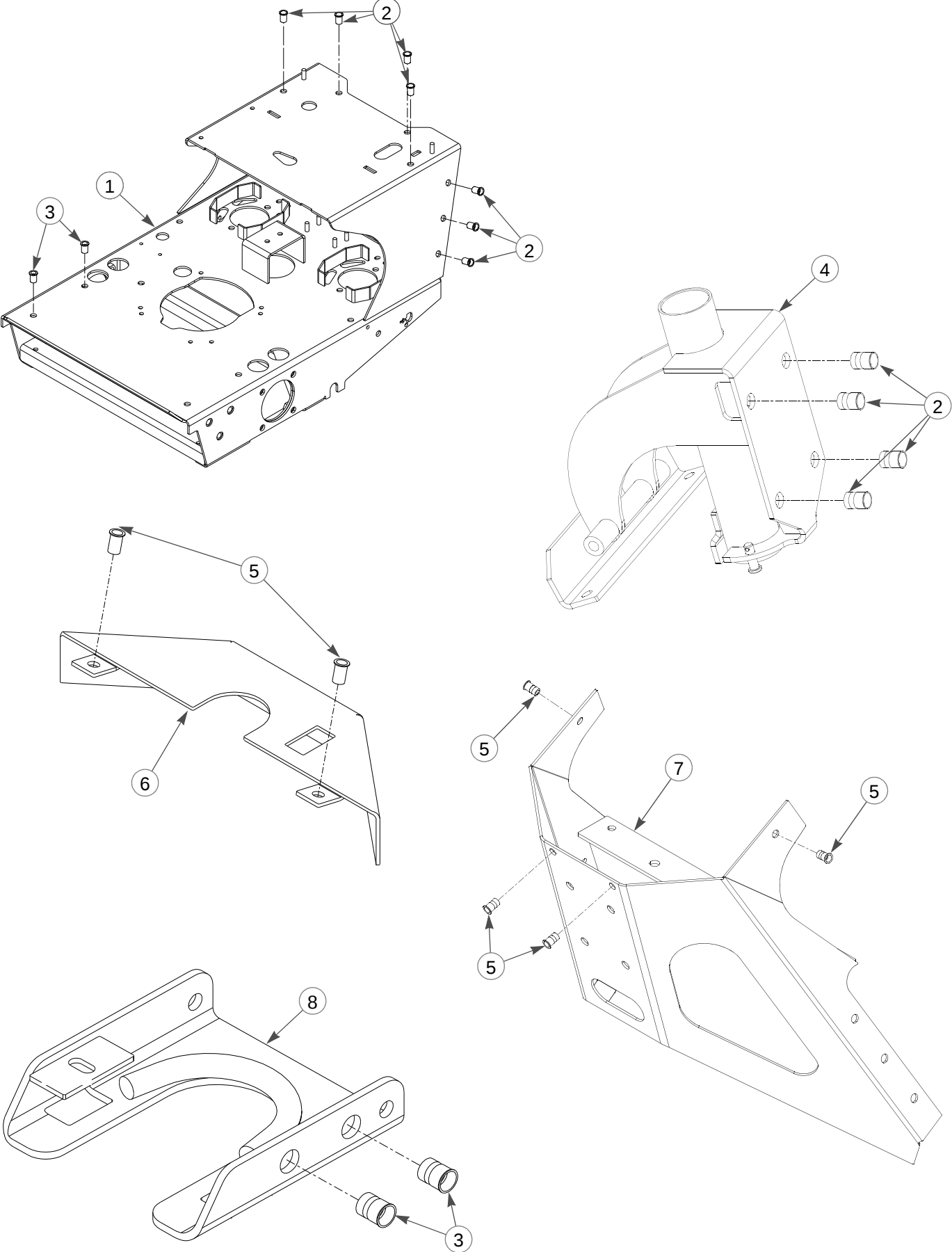
NOTE:

Loctite 592 to be used on all pipe threads.
Lubricate all grease zerks.

Section 2

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Frame Rivet Nut Installation

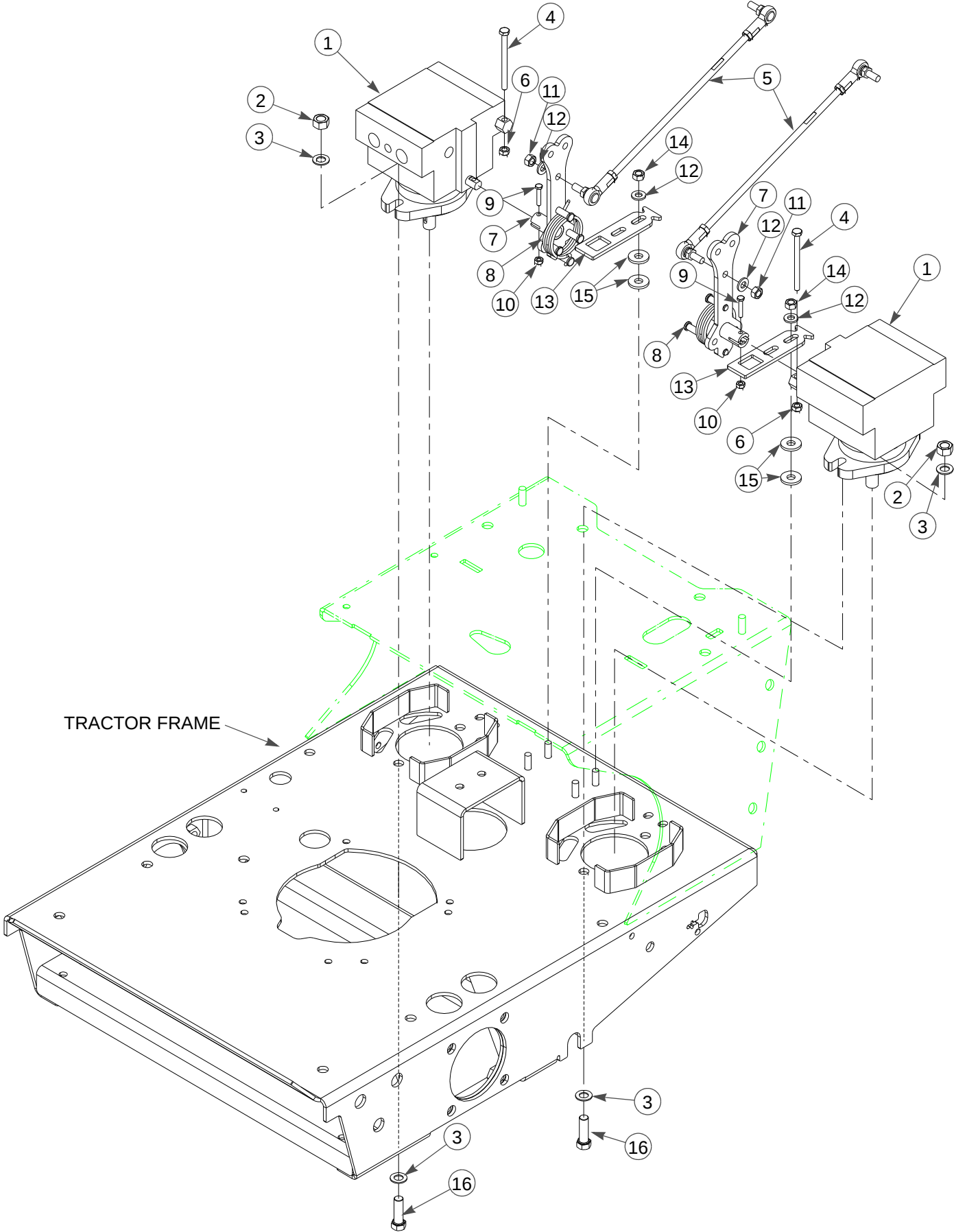


Frame Rivet Nut Installation

INDEX NO	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	N/A	335273	1	HYDRO WALK BEHIND FRAME
2	N/A	808493	14	NUTSERT, 3/8-16
3	N/A	808485	6	NUTSERT, 5/16-18
4	330498	330498	1	STEERING PIVOT
5	N/A	808477	6	NUTSERT, 1/4-20
6	340182	340182	1	LOWER CONSOLE PANEL
7	340174	340174	1	CONSOLE SUPPORT
8	341693	341693	1	NEUTRAL LOCK

NOTES:

Pump Installation

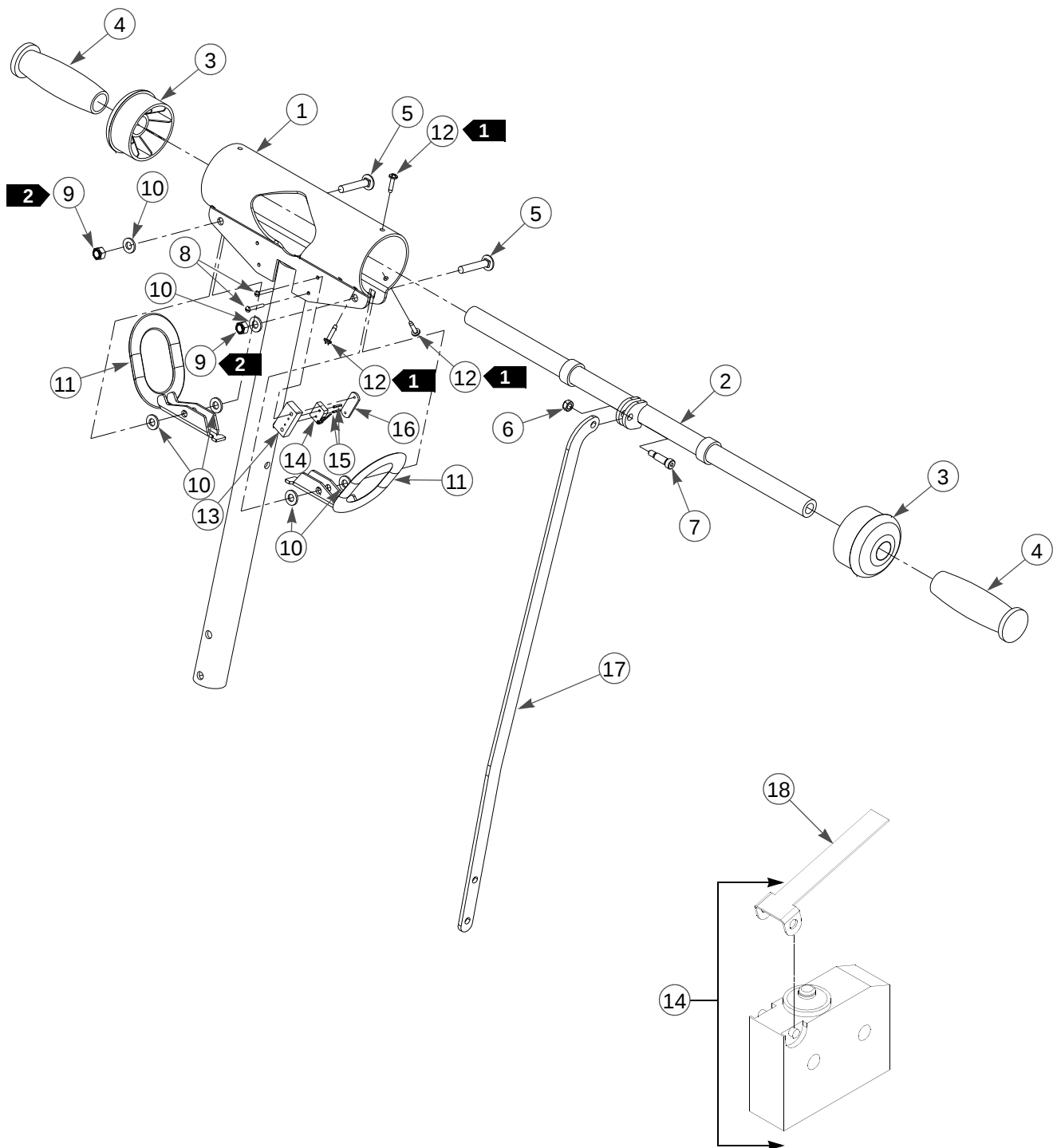


Pump Installation

INDEX NO.	SERVICE PART NO.	MFG. PART NO.	QTY.	DESCRIPTION
1	768226	768226	2	HYDRO GEAR PUMP BDP10L137P
2	041707	041707	4	NT .437-14 HX G5 ZN
3	704742	704742	8	FW .453X .812X.060 ZN
4	075994	075994	2	CS .250-20X3.250 ZN
5	778514	778514	2	PUMP ROD ASSEMBLY
6	068551	068551	2	NT .250-20 HX NL ZN
7	341289	341289	2	PUMP ARM
8	778621	778621	2	TORSION PUMP SPRING
9	715599	715599	2	CS 10-24X1.000 HX G5 ZN
10	059832	059832	2	NT #10-24 HX NL ZN
11	041152	041152	2	NT .312-24 HX ZN
12	768523	768523	6	FW .343X.687X.051X.080 HD ZN/YL
13	341487	341487	2	NEUTRAL ADJUSTER PLATE
14	034272	034272	4	NT .312-18 HX G5 ZN
15	712919	712919	8	FW .406X 1.00X.12 HRD ZN
16	705186	705186	4	CS .437-14X1.375 HX G5 ZN

NOTES:

Upper H-Bar Assembly



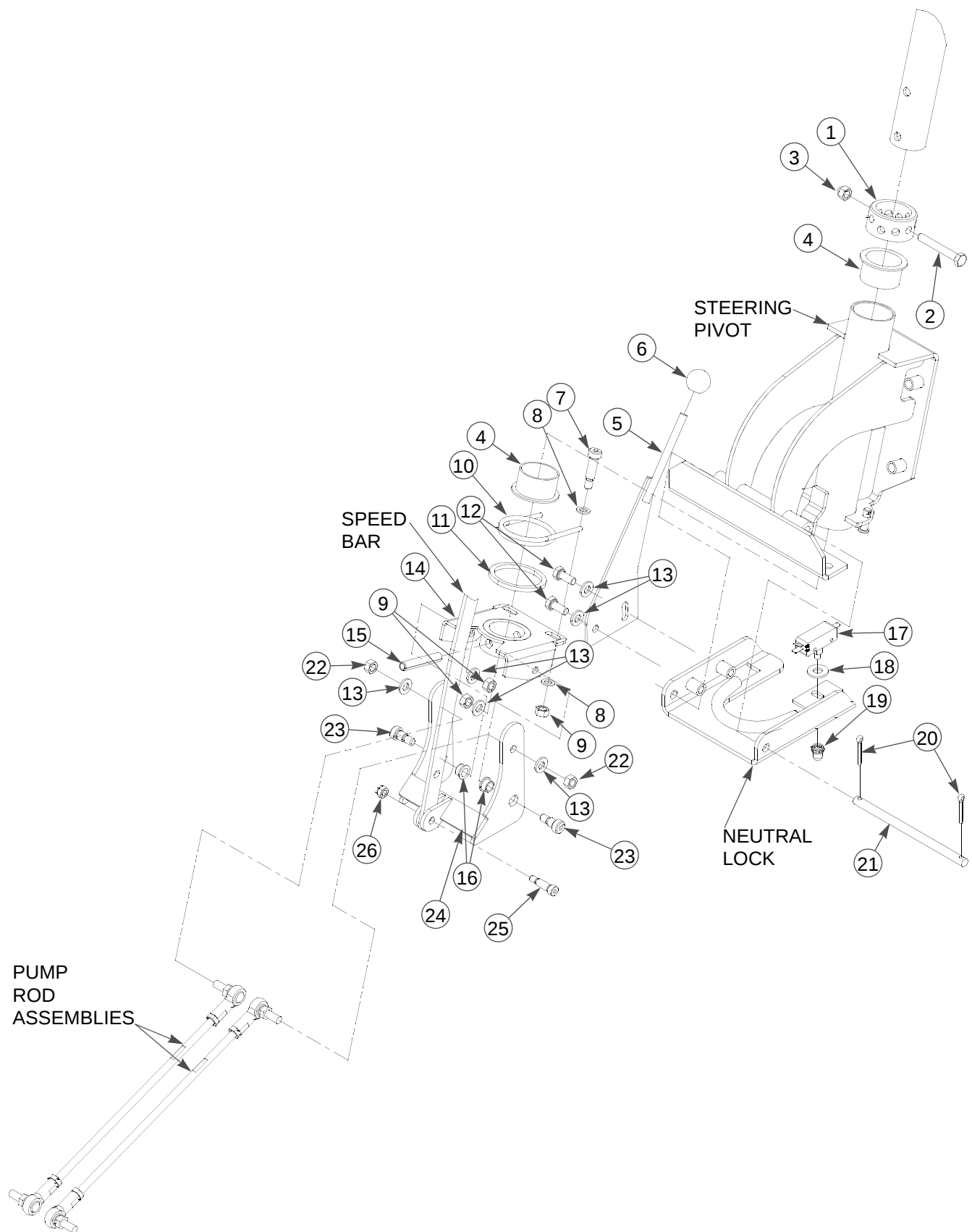
Upper H-Bar Assembly

ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	341446	341446	1	STEERING PIVOT TUBE
2	333047	333047	1	STEERING BAR
3	773556	773556	2	STEERING BEARING
4	771139	771139	2	GRIP, .875 X 4.562 BLACK
5	779157	779157	2	CB .312-18X 1.750 ZN G5
6	068551	068551	1	NT .250-20 HX NL ZN
7	772483	772483	1	SB .312X .750 SH .250-20TD ZN/YL
8	077842	077842	4	MS # 6-32 X1.000 RD SL ZN
9	058776	058776	2	NT .312-18 HX NL ZN
10	768523	768523	6	FW .343X.687X.051/.080 HD ZN/YL
11	341826	341826	2	OPC ARM
12	769299	769299	6	SC #10 X.750 PHILLIPS TYPE AB ZN
13	342378	342378	2	SWITCH SPACER
14	778506	778506	1	OPERATOR PRESENCE WIRE HARNESS
15	779165	779165	4	RP .078X .50 LONG ZN
16	039693	039693	2	WN #6-32 X 1.00 TP 1116
17	341149	341149	1	SPEED BAR
18	794412	N/A	1	HBAR MICRO SWITCH LEVER

NOTES:

1. Screw will be self tapped into steering handle bearing.
2. Must be tight but must not be so tight as to cause binding of item 2 (333047 Steering Bar) within item 3 (773556 Steering Bearing). Items 11 (341826 OPC Arm) must move freely.

Lower H-Bar Assembly



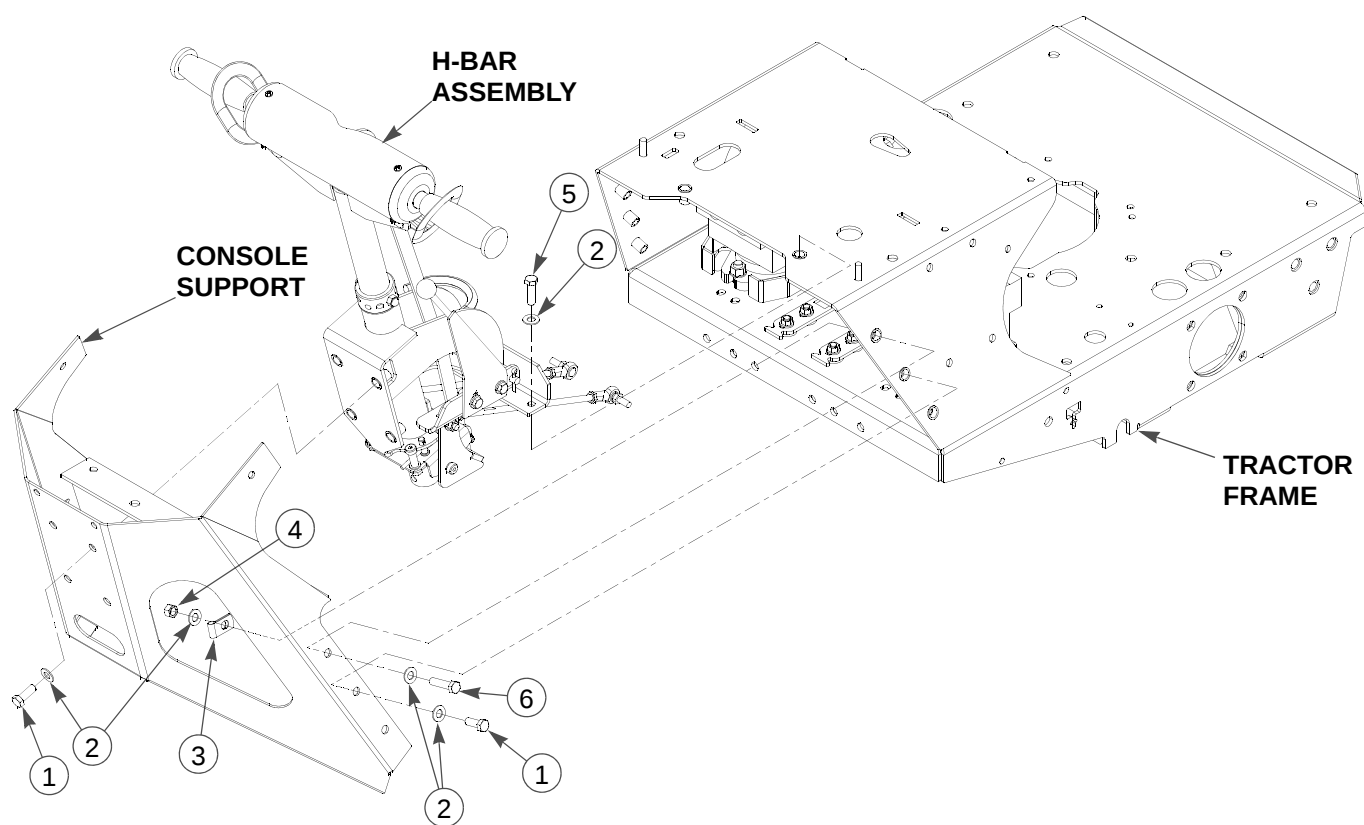
Lower H-Bar Assembly

INDEX NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	332072	332072	1	LOCK COLLAR
2	038828	038828	1	CS .312-18X2.250 HX G5 ZN
3	754317	754317	1	NT .312-18 LOW CROWN ACORN ZN
4	728584	728584	2	PIVOT TUBE BUSHING
5	341651	341651	1	NEUTRAL LOCK HANDLE
6	768499	768499	1	KNOB, 1.00 RDX.312-18 FE BLACK
7	778522	778522	2	SB .375X1.000 SH.312-18TD ZN
8	779173	779173	4	FW .312X .562X .06 SPL HD ZN/YL
9	034272	034272	4	NT .312-18 HX G5 ZN
10	778530	778530	1	TORSION SPRING
11	342857	342857	1	STEERING SPACER
12	034280	034280	2	CS .312-18X .750 HX G5 ZN
13	768523	768523	6	FW .343X.687X.051/.080 HD ZN/YL
14	341743	341743	1	STEERING SUPPORT
15	004416	004416	1	RP .375 X 2.25 ZN
16	765339	765339	2	BUSHING, INGUS#MFI-0608_05
2	17	726711	1	SWITCH
3		023002	1	DOUBLE POLE SWITCH
18	049346	049346	1	FW .375X .870X.078 ZN
19	726778	726778	1	SWITCH BOOT
20	017251	017251	2	CP .156DX1.000 LG HML ZN
21	341503	341503	1	NEUTRAL LOCK ROD
22	041152	041152	2	NT .312-24 HX ZN
23	754358	754358	2	SB .375X.375 SH .312-18
24	341156	341156	1	SPEED CONTROL YOKE
25	772483	772483	1	SB .312X.750 SH .250-20TD ZN/YL
26	068551	068551	1	NT .250-20 HX NL ZN

NOTES:

1. For H-Bar in lower position, install Item 1 (Lock Collar) and item 14 (Steering Support) in upper holes in (Upper H-Bar Assembly). Install Speed Bar) using upper hole of the two lower holes in Speed Bar).
2. Used on pull start models only.
3. Used on US models only.

H-Bar Installation



H-Bar Installation

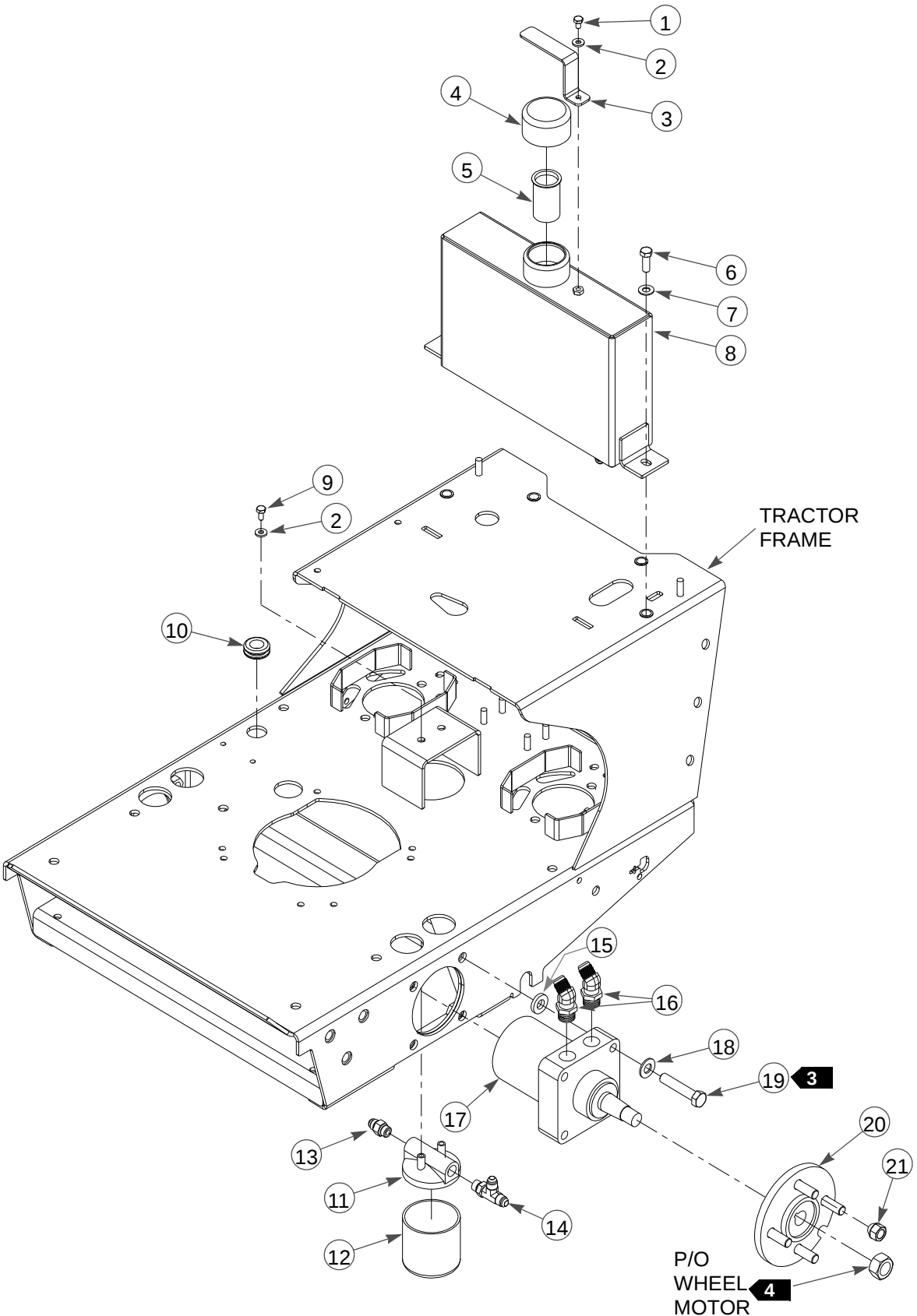
ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	036244	036244	9	CS .375-16X1.000 HX G5 ZN
2	767954	767954	13	FW .406X .812 X.060 SAE HD ZN
3	778738	778738	1	WIRING CLAMP
4	054502	054502	1	NT .375-16 HX GRD 5 ZN
5	052860	052860	2	CS .375-16X1.250 HX G5 ZN
6	080655	080655	1	CS .375-16X1.500 HX G5 ZN

NOTES:

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Hydraulic Installation—37"



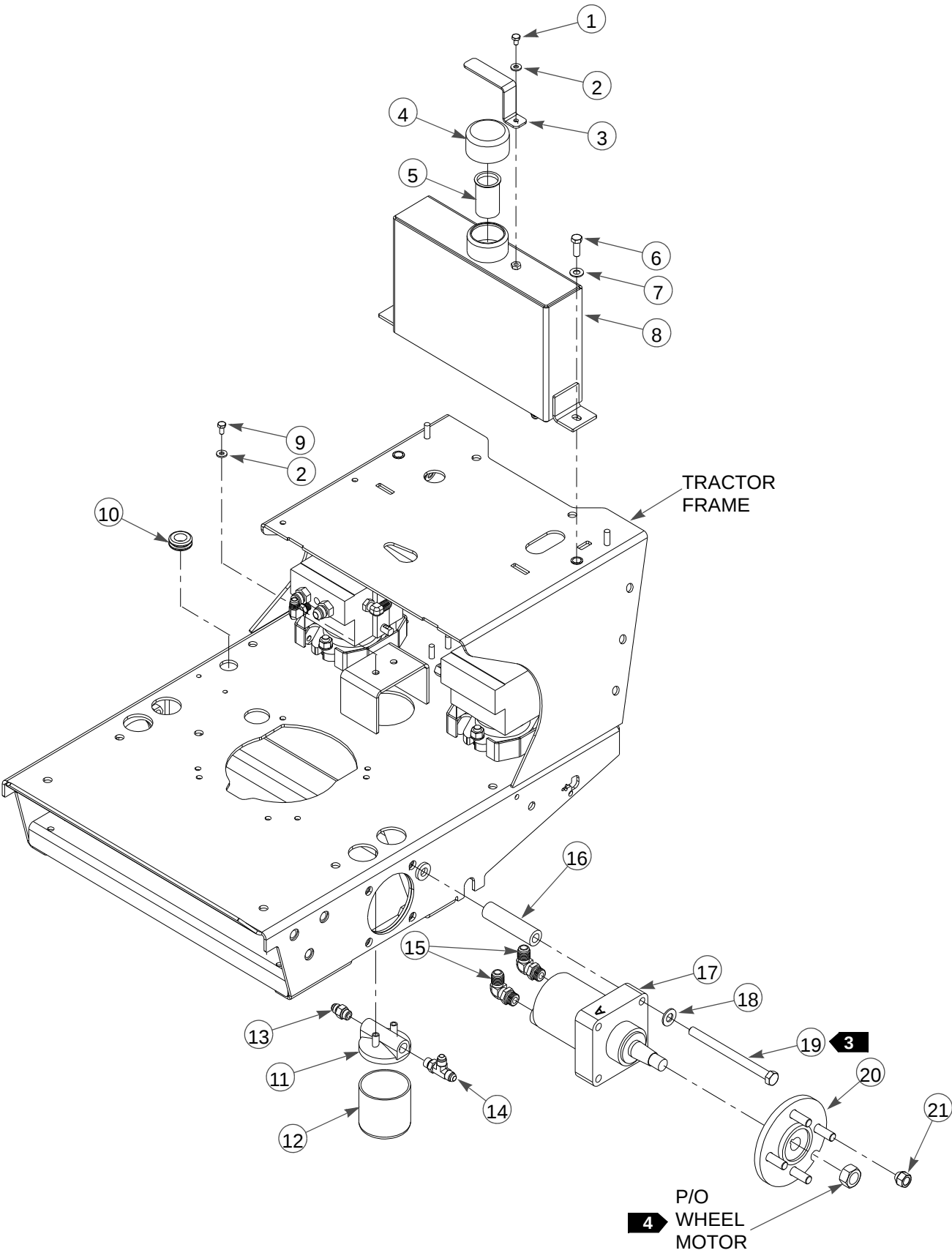
Hydraulic Installation—37"

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	079178	079178	1	CS .250-20X .375 HX G5 ZN
2	768515	768515	3	FW .281X.625X.051/.080 HD ZN/YL
3	342055	342055	1	OIL CAP LOCK ANGLE,
4	032763	032763	1	BREATHER CAP
5	032771	032771	1	STRAINER
6	036244	036244	2	CS .375-16X1.000 HX G5 ZN
7	767954	767954	2	FW .406X .812 X.060 SAE HD ZN
8	340026	340026	1	HYD OIL RESERVOIR
9	055947	055947	2	CS .250-20X .500 HX G5 ZN
10	748681	748681	1	.75X1.35X1.06X.18 GROMMET
11	768333	768333	1	FILTER HEAD
12	768341	768341	1	FILTER ELEMENT
1	13	779132	N/A	1 FITTING, STR-6MORB/-6JIC
1	14	763953	N/A	1 FITTING T,-6 O-RING/-6JIC/6JIC
	15	070037	070037	8 FW .530 X 1.06 X .19 HRD ZNYC
2	16	779959	N/A	4 FITTING, -10MORB/-8MJIC
	17	779926	779926	2 ROSS WHEEL MOTOR
	18	767962	767962	8 FW .531X 1.063X.090 SAE HD ZN
	19	008573	008573	8 CS .500-13X2.500 HX G5 ZN
	20	782276	782276	2 HUB, 4-ON-4
	21	061077	061077	8 LN ZN 1/2-20 DICO 5082

NOTES:

1. Items contained in WB Hydraulic Hose and Fitting Kit (778480).
2. Items contained in WB Hydraulic Unique Fittings Kit for Narrow Tractor (779934).
3. Torque to 94.9-101.7 N-m.
4. Torque to 271.2-305.1 N-m.

Hydraulic Installation—48"



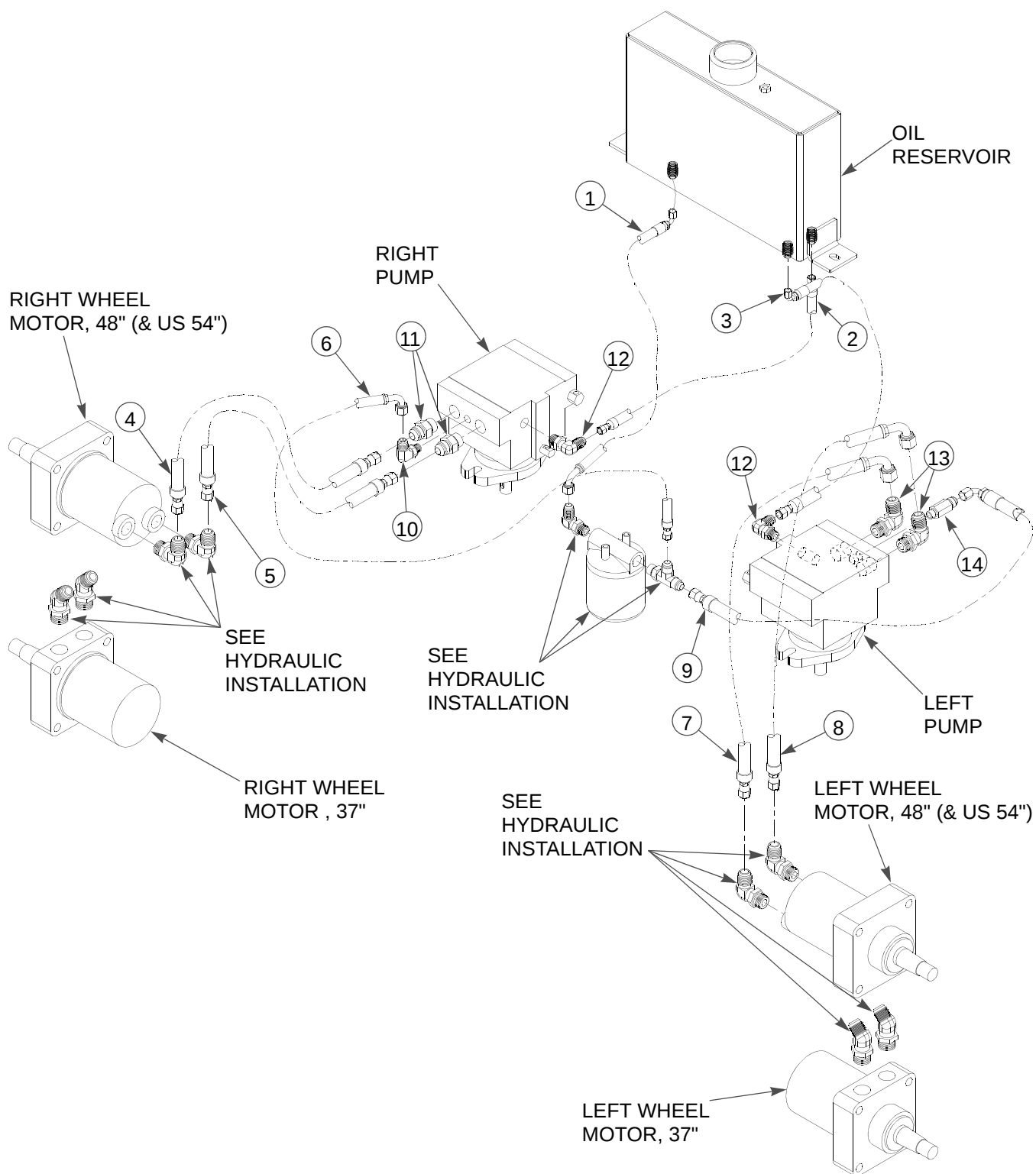
Hydraulic Installation—48"

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	079178	079178	1	CS .250-20X .375 HX G5 ZN
2	768515	768515	3	FW .281X.625X.051/.080 HD ZN/YL
3	342055	342055	1	OIL CAP LOCK ANGLE,
4	032763	032763	1	BREATHER CAP
5	032771	032771	1	STRAINER
6	036244	036244	2	CS .375-16X1.000 HX G5 ZN
7	767954	767954	2	FW .406X .812 X.060 SAE HD ZN
8	340026	340026	1	HYD OIL RESERVOIR
9	055947	055947	2	CS .250-20X .500 HX G5 ZN
10	748681	748681	1	.75X1.35X1.06X.18 GROMMET
11	768333	768333	1	FILTER HEAD
12	768341	768341	1	FILTER ELEMENT
1	13	779132	N/A	1 FITTING, STR-6MORB/-6JIC
1	14	763953	N/A	1 FITTING T,-6 O-RING/-6JIC/6JIC
2	15	771311	N/A	4 FITTING, 90-8MORB/-8MJIC
16	314674	314674	8	MOTOR MOUNT BUSHING
17	768234	768234	2	ROSS WHEEL MOTOR
18	767962	767962	8	FW .531X 1.063X.090 SAE HD ZN
19	042630	042630	8	CS .500-13X6.50 HX G5 ZN
20	782276	782276	2	HUB, 4-ON-4
21	061077	061077	8	LN ZN 1/2-20 DICO 5082

NOTES:

1. Items contained in WB Hydraulic Hose and Fitting Kit (778480).
2. Items contained in WB Unique Fittings Kit for Wide Tractor (779942).
3. Torque to 94.9-101.7 N-m.
4. Torque to 271.2-305.1 N-m.

Hydraulic Hose Routing



Hydraulic Hose Routing

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	778977	N/A	1	HOSE, -6 90 -6 90, PL 15.00
2	779108	N/A	1	HOSE, -6STR-6STR , PL 18.50
3	779116	N/A	1	HOSE, -6STR -6 90, PL 16.37
4	778936	N/A	1	HOSE, -8STR-8STR 17.00
5	778944	N/A	1	HOSE, -8STR-8STR 15.00
6	778985	N/A	1	HOSE, -6STR -6 90, PL 13.00
7	778951	N/A	1	HOSE, -8STR-8 90 24.75
8	778969	N/A	1	HOSE, -8STR-8 90 22.75
9	778993	N/A	1	HOSE, -6STR -6 90, PL 18.50
10	779124	N/A	1	FITTING, 90-4MORB/-6MJIC
11	771337	N/A	2	FITTING, STR-8MORB/-8MJIC
12	763946	N/A	2	FITTING 90, -6 O-RING/-6 JIC
13	771311	N/A	2	FITTING, 90-8MORB/-8MJIC
14	771303	N/A	1	FITTING, STR-4MORB/-6MJIC

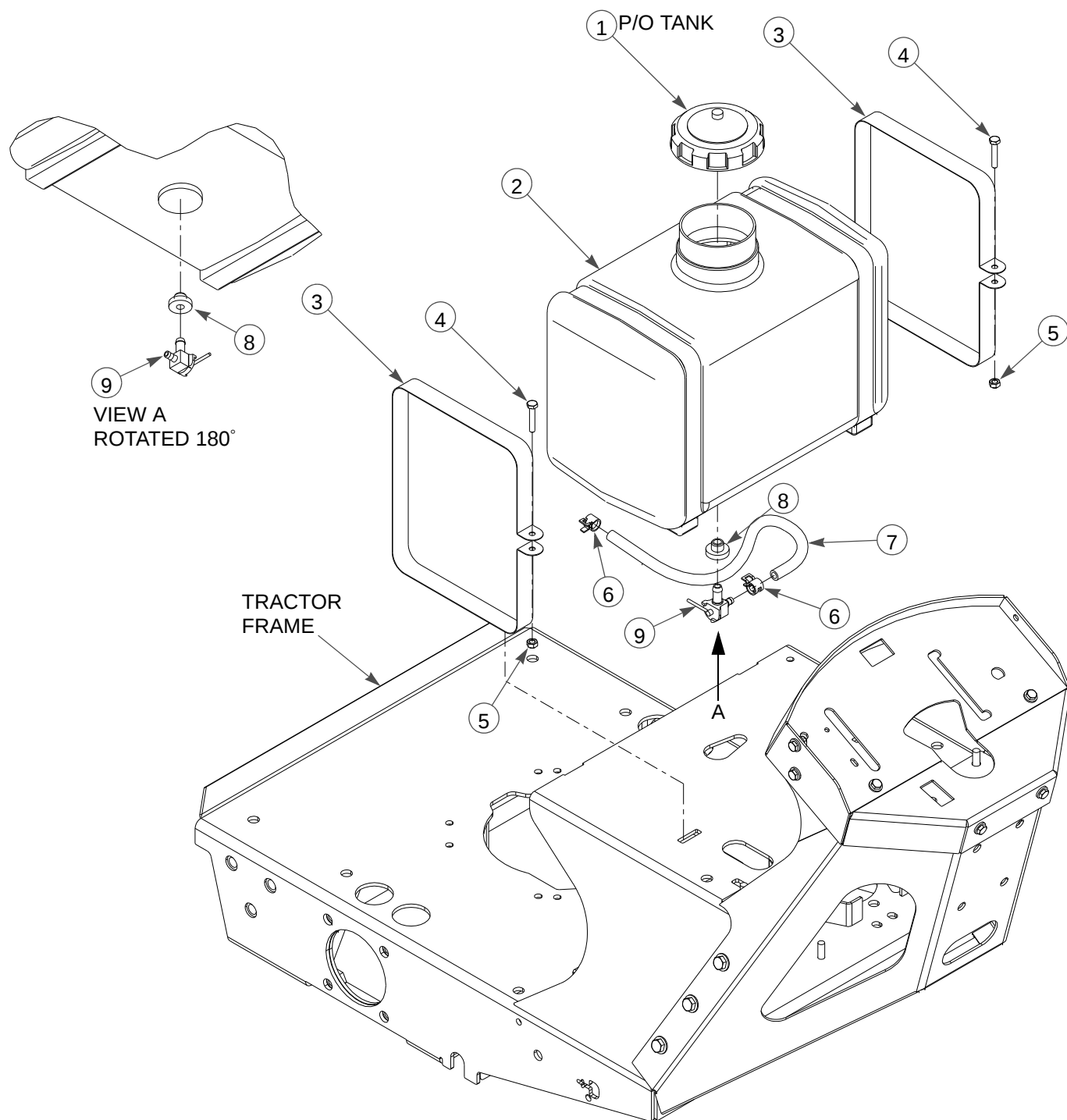
NOTES:

1. All items contained in WB Hydraulic Hose and Fitting Kit (778480).
2. Hydraulic system oil capacity 5.0 L(10W40).
3. Add 88.7 ml. of Lubrizol® (027912) to oil reservoir when hydraulic oil is changed.

Section 4

Fuel System.....	4-2
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Fuel System



Fuel System

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	779306	N/A	1	FUEL CAP
2	775825	775825	1	FUEL TANK
3	339838	339838	2	FUEL TANK MOUNT STRAP
4	704924	704924	2	CS .250-20X1.375 HX G5 ZN
5	068551	068551	2	NT .250-20 HX NL ZN
6	000323	000323	2	HOSE CLIP
1	015818	015818	16"	FUEL LINE
8	785295	785295	1	FUEL SHUTOFF VALVE GROMMET
9	785287	785287	1	FUEL SHUTOFF VALVE

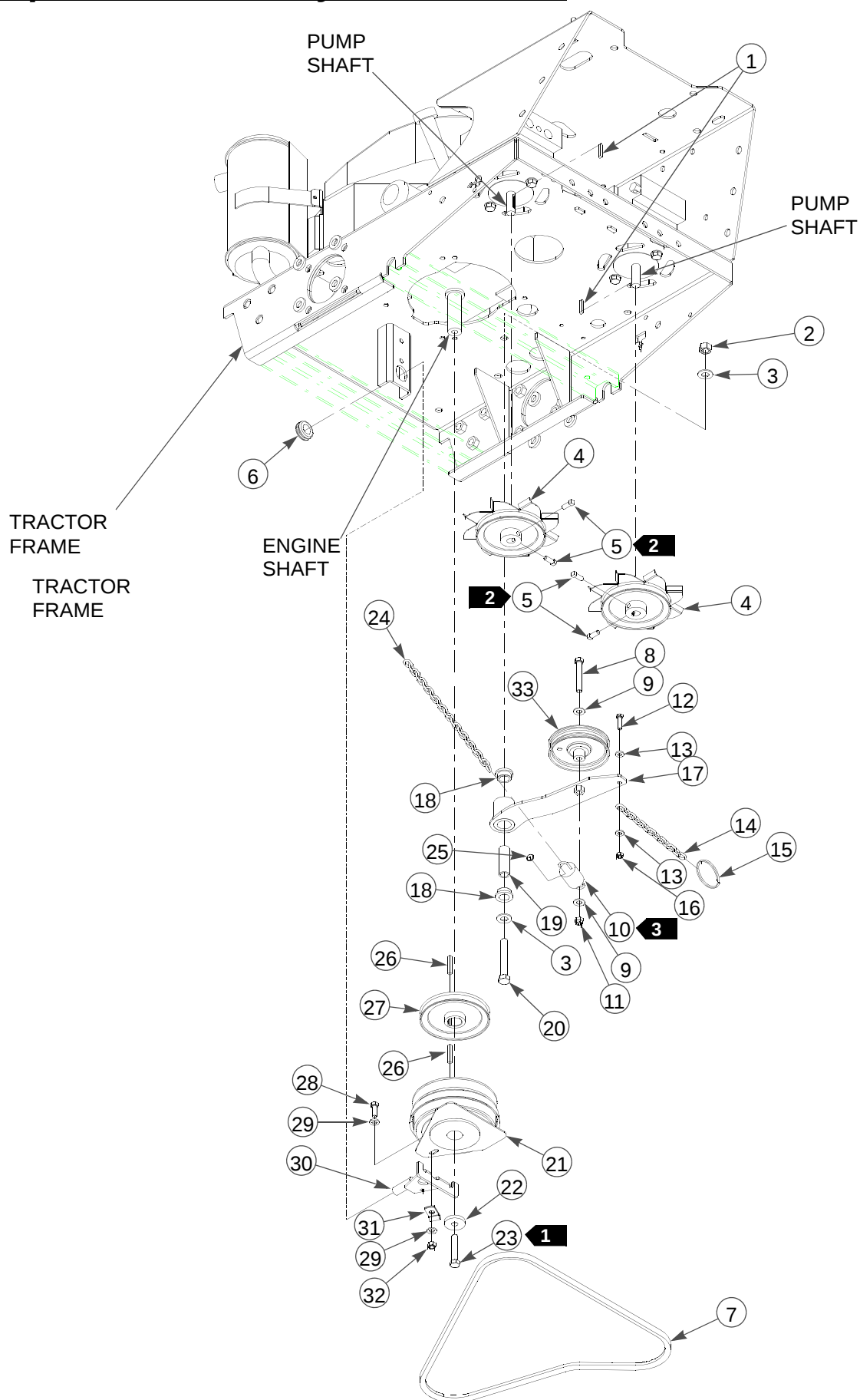
NOTES:

1. Order quantity of 0.61m as service part.

Section 5

Pump Drive Assembly—15 & 17 HP	5-2
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Pump Drive Assembly—15 & 17 HP



Pump Drive Assembly—15 & 17 HP

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	768127	768127	2	KEY 5MM X30MM RADIUS ENDS
2	008193	008193	1	NT .500-13 HX G5 ZN
3	767962	767962	2	FW .531X 1.063X.090 SAE HD ZN
4	325308	325308	2	PULLEY & FAN
4	083196	083196	4	SS .312-18 X .750 SQ-HD ZN
	030601	N/A	4	SS .312-18X .500 SH NL
6	748681	748681	1	.75X1.35X1.06X.18 GROMMET
7	776435	776435	1	PUMP DRIVE BELT
8	016428	016428	1	CS .375-16X2.50 HX GR5 ZN
9	767954	767954	2	FW .406X .812 X.060 SAE HD ZN
10	036384	036384	1	SPRING 1/4 COIL PL
11	046763	046763	1	NT .375-16 FLEX-LOK ZN
12	056077	056077	1	CS .250-20X1.000 HX G5 ZN
13	768515	768515	2	FW .281X.625X.051/.080 HD ZN/YL
14	259812	259812	1	DECK LIFT SPRING CHAIN
15	778746	778746	1	2" SPLIT RING
16	068551	068551	1	NT .250-20 HX NL ZN
17	340042	340042	1	HYDRAULIC PUMP IDLER ARM
18	770867	770867	2	PLASTIC BUSHING
19	340158	340158	1	IDLER PIVOT BUSHING
20	077859	077859	1	CS .500-13X3.250 HX G5 ZN
21	776484	776484	1	CLUTCH
22	763417	763417	1	FW .454X1.50X.250
23	778217	778217	1	CS .437-20X2.250 G5 Z
24	340885	340885	1	PUMP IDLER CHAIN
25	779272	779272	1	TINNERMAN CLIP
26	212076	212076	2	1/4 SQ X 1.50 LONG KEY
27	778357	778357	1	PUMPDRIVE PULLEY (5")
28	064014	064017	1	CS .312-18X .875 HX G5 ZN
29	768523	768523	2	FW .343X.687X.051/.080 HD ZN/YL
30	349738	349738	1	CLUTCH MOUNT
31	778738	778738	1	.312 WIRING CLAMP
32	058776	058776	1	NT .312-18 HX NL ZN
33	768689	768689	1	IDLER PULLEY

NOTES:

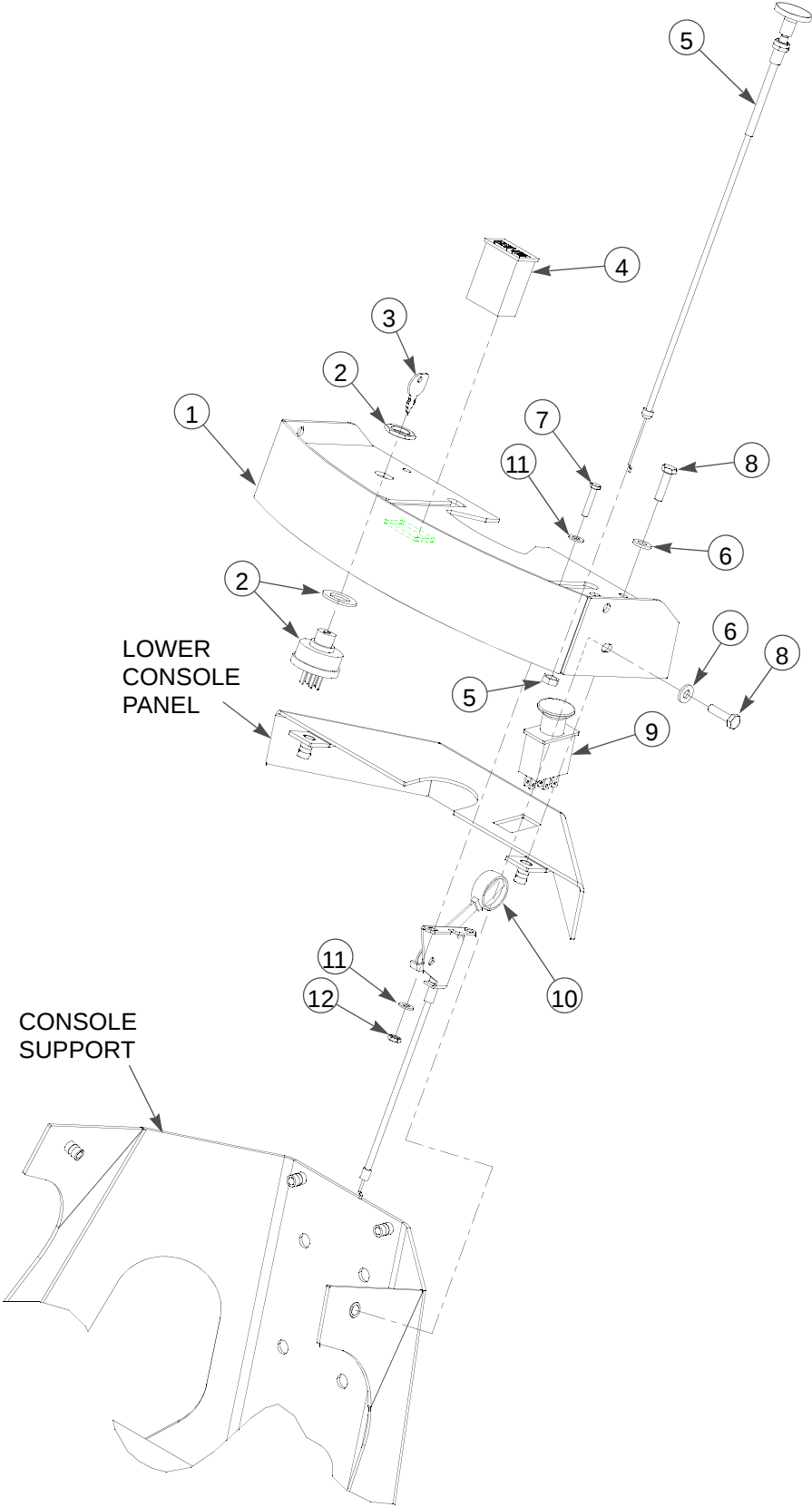
1. Torque to 61.0-65.1 N-m.
2. Torque to 16.3-20.3 N-m.
3. Tension Idler Arm Spring to length = 114.3-127 mm.
4. Used on tractors with serial number 01082125 and higher.

Note: New clutches are to be burnished. After installing a new clutch, its important to burnish the clutch to insure maximum deck clutch life, in a open area with no by standers, set the engine speed to half throttle. Cycle the deck clutch on for 15 seconds, and then off for 15 seconds. Repeat this operation 10 times, it will require about 5 minutes to complete.

Section 6

Console Assembly	6-2
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Console Assembly



Console Assembly

ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	340208	340208	1	UPPER CONSOLE PANEL
1	2 776518	776518	1	KEY SWITCH
2	2 045898	045898	1	IGNITION SWITCH
3	785808	785808	1	INDAK COATED KEY SET
4	778241	778241	1	D. C. QUARTZ HOUR METER
3	5 786657	786657	1	CHOKE CABLE
6	768515	768515	6	FW .281X.625X.051/.080 HD ZN/YL
7	073122	073122	2	CS 10-24X1.000 HXWH ZN
8	056077	056077	6	CS .250-20X1.000 HX G5 ZN
9	776476	776746	1	PTO SWITCH
10	778365	778365	1	THROTTLE/CHOKE CABLE
11	704932	704932	4	FW .219X .500X.048 ZN
12	035626	035626	2	NT #10-24 HX SZN

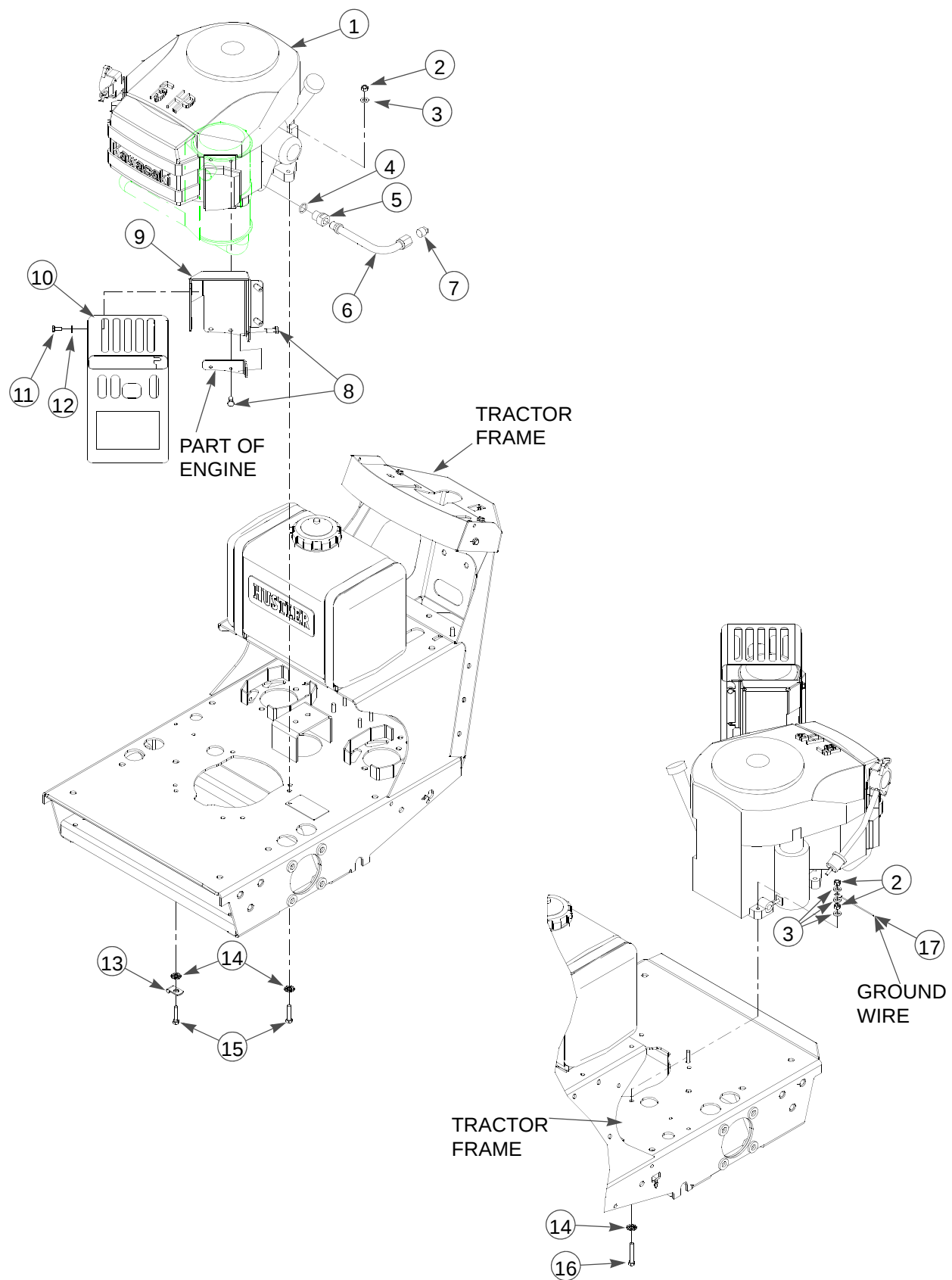
NOTES:

1. Pull start models only.
2. Electric start models only.
3. Used on US version mowers only.

Section 7

Engine Installation	7-2
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Engine Installation



Engine Installation

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	776419	776419	1	KAWASAKI 15 HP ENGINE, RECOIL
	776427	776427	1	KAWASAKI 17HP ENGINE, RECOIL
2	034272	034272	5	NT .312-18 HX G5 ZN
3	768523	768523	6	FW .343X.687X.051/.080 HD ZN/YL
4	780775	780775	1	KAWASAKI OIL DRAIN ADAPTER O-RING
5	780767	780767	1	KAWASAKI OIL DRAIN ADAPTER
6	771378	771378	1	PUSHLOC 16.00 HYDRO HOSE
7	035329	035329	1	3/8 NPT PIPE PLUG
8	720177	N/A	3	CS M 8-1.25 X 20 10.9 HXFL ZN YC
9	346726	346726	1	CE WALKBEHIND MUFFLER MOUNT
10	346692	346692	1	CE WALKBEHIND MUFFLER GUARD
11	064329	064329	4	CS .250-20 X .625 HX G5 ZNYC
12	768515	768515	4	FW .281 X .625 X .051/.080 HD ZNYC
13	778738	778738	1	.312 WIRING CLAMP
14	029876	029876	4	LW .312 INT-EXT TOOTH ZN
15	052837	082837	3	CS .312-18X1.500 HX G5 ZN
16	064345	064345	1	CS .312-18X2.000 HX G5 ZN
17	778498	778498	1	WALKBEHIND WIRE HARNESS

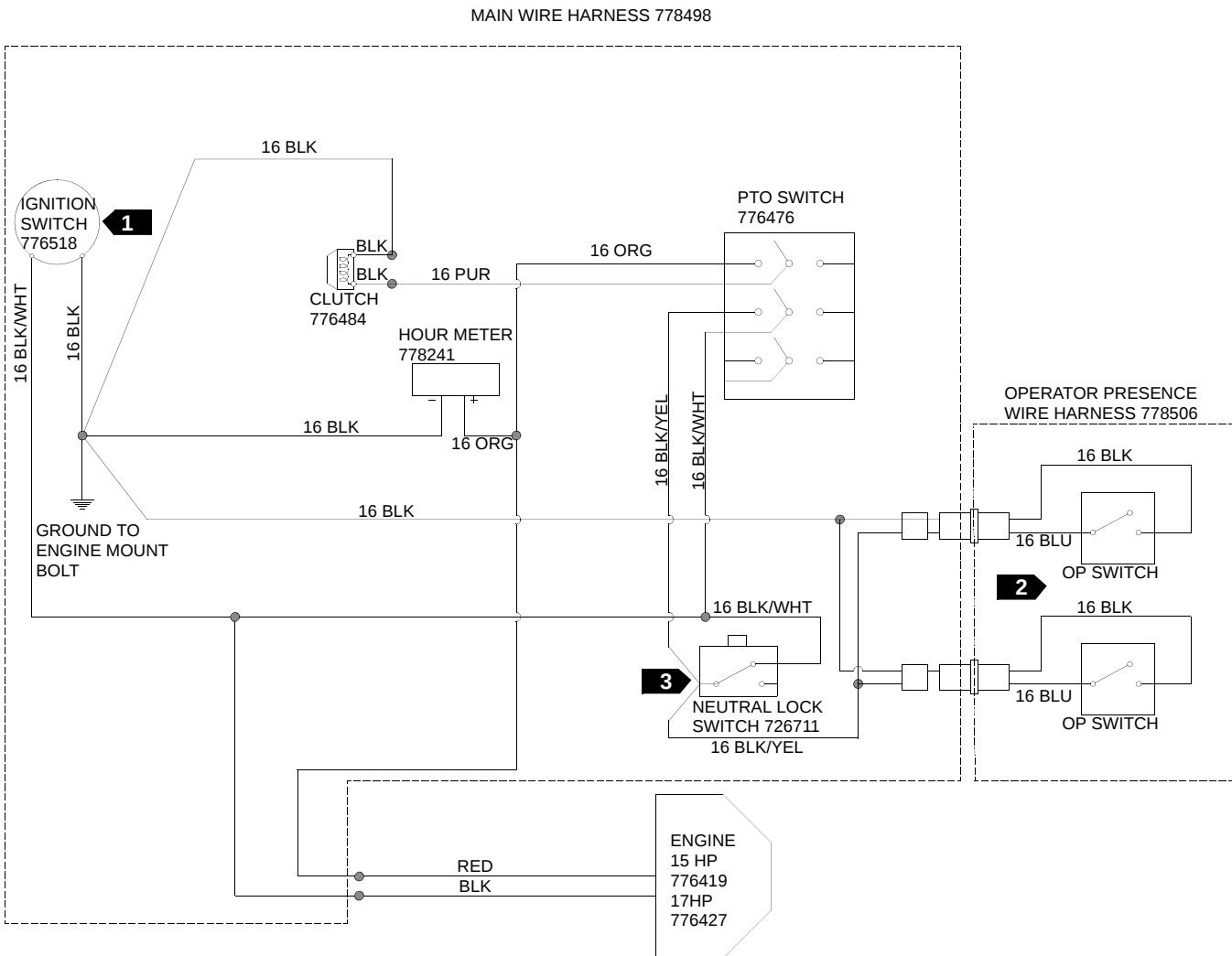
NOTES:

1. Engine oil capacity .946 L.
2. Engine speed 2550±50 RPM for 15 HP, 2950±50 for 17 HP engines.

Section 8

Electrical Schematic—778498.	8-2
--------------------------------------	-----

Electrical Schematic—778498



Electrical Schematic—778498

NOTES:

1. Ignition Switch circuits made:

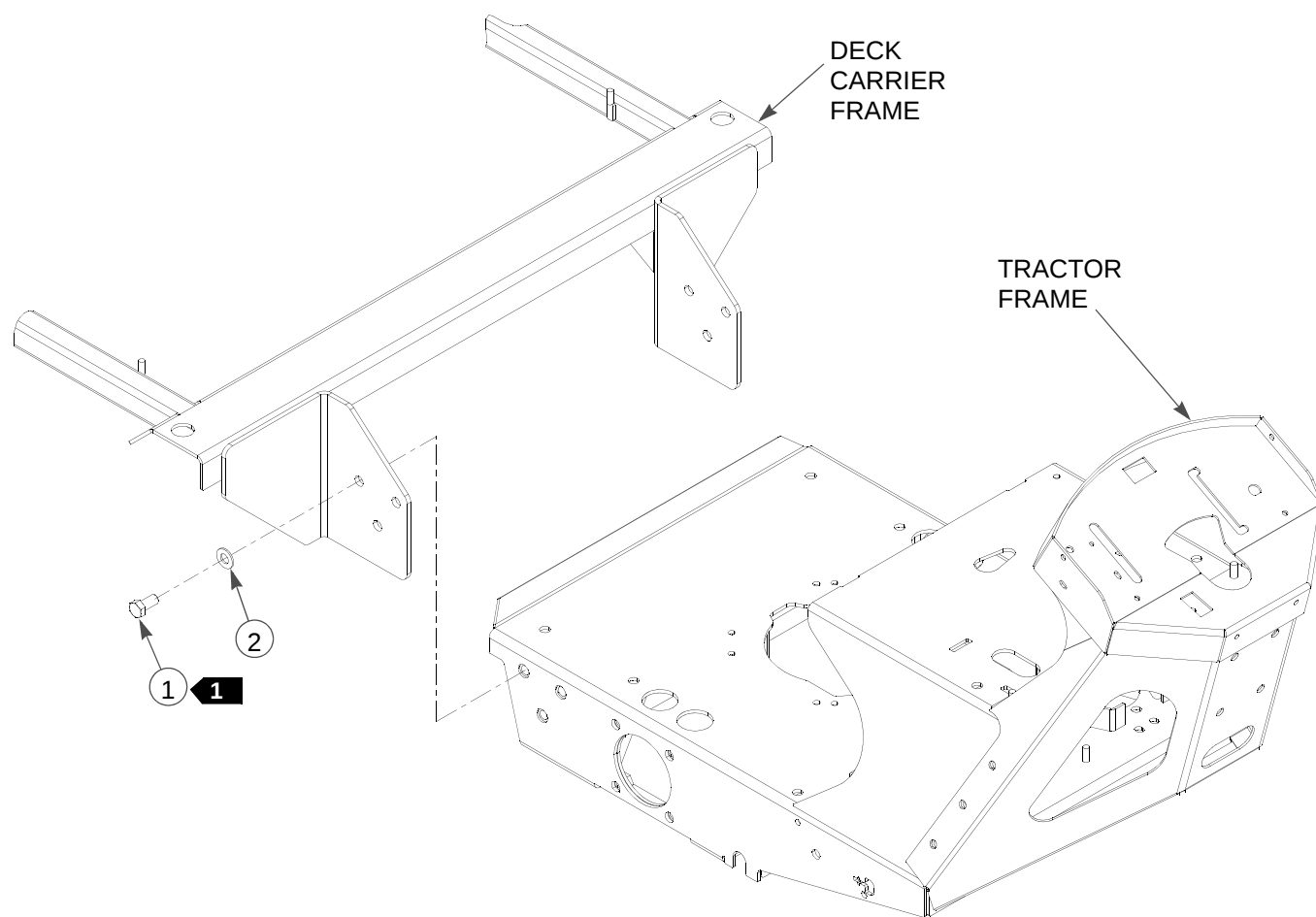
POSITION	CIRCUIT MADE
OFF	M+G
ON	NONE

2. Operator presence switches close when NO operator present.
3. Neutral Switch opens when in neutral.

Section 9

Deck Carrier Frame Installation	9-2
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Deck Carrier Frame Installation



Deck Carrier Frame Installation

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	016527	016527	6	CS .500-13X1.00 HX G5 ZN
2	767962	767962	6	FW .531X 1.063X.090 SAE HD ZN

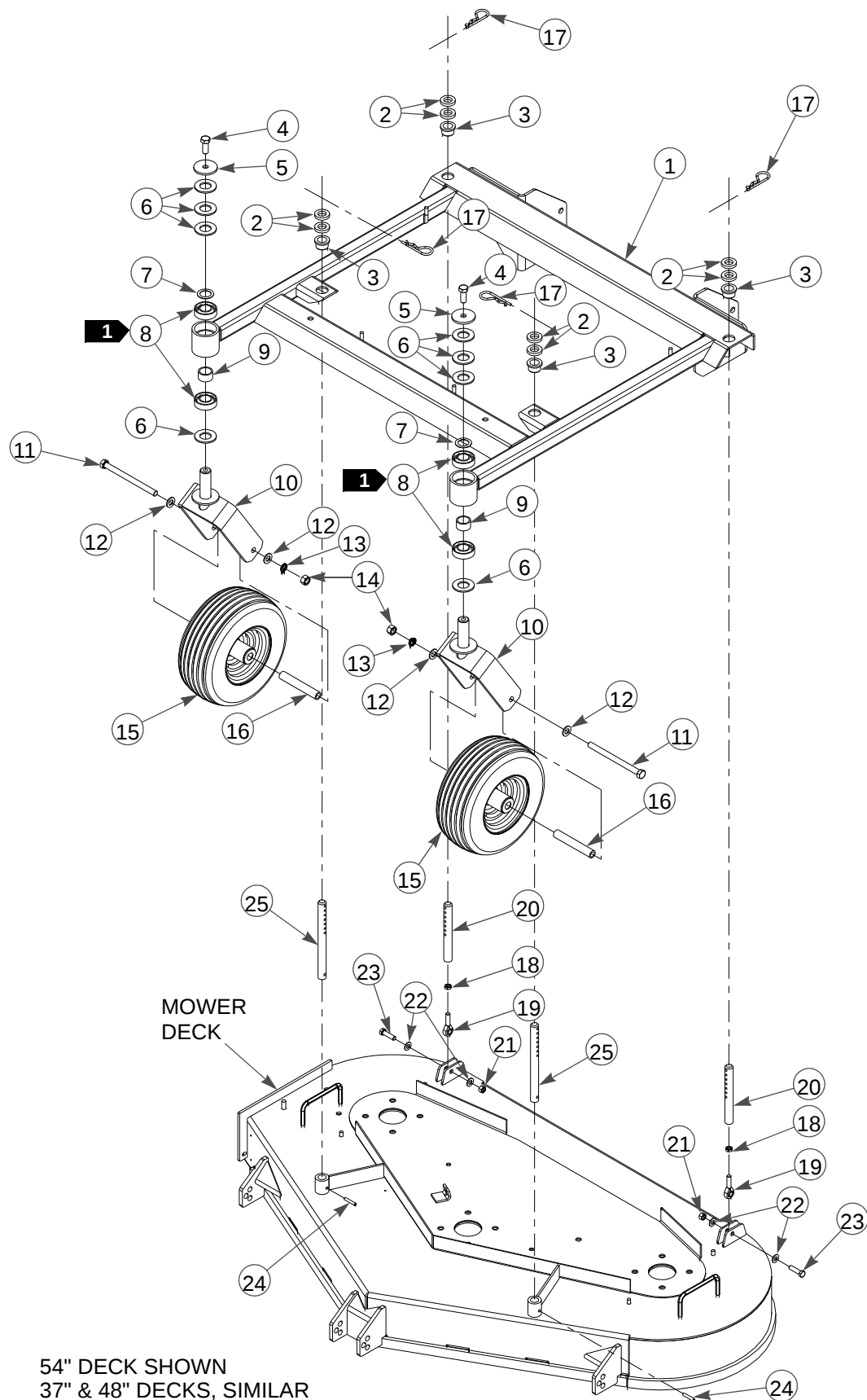
NOTES:

1. Torque to 101.7 N-m.

Section 10

Deck Carrier Assembly	10-2
37" Deck Assembly	10-4
37" Deck Pulley Assembly	10-6
48" Deck Assembly	10-8
48" Deck Pulley Assembly	10-10
37" Deck Cover	10-12
48" Deck Cover	10-13

Deck Carrier Assembly



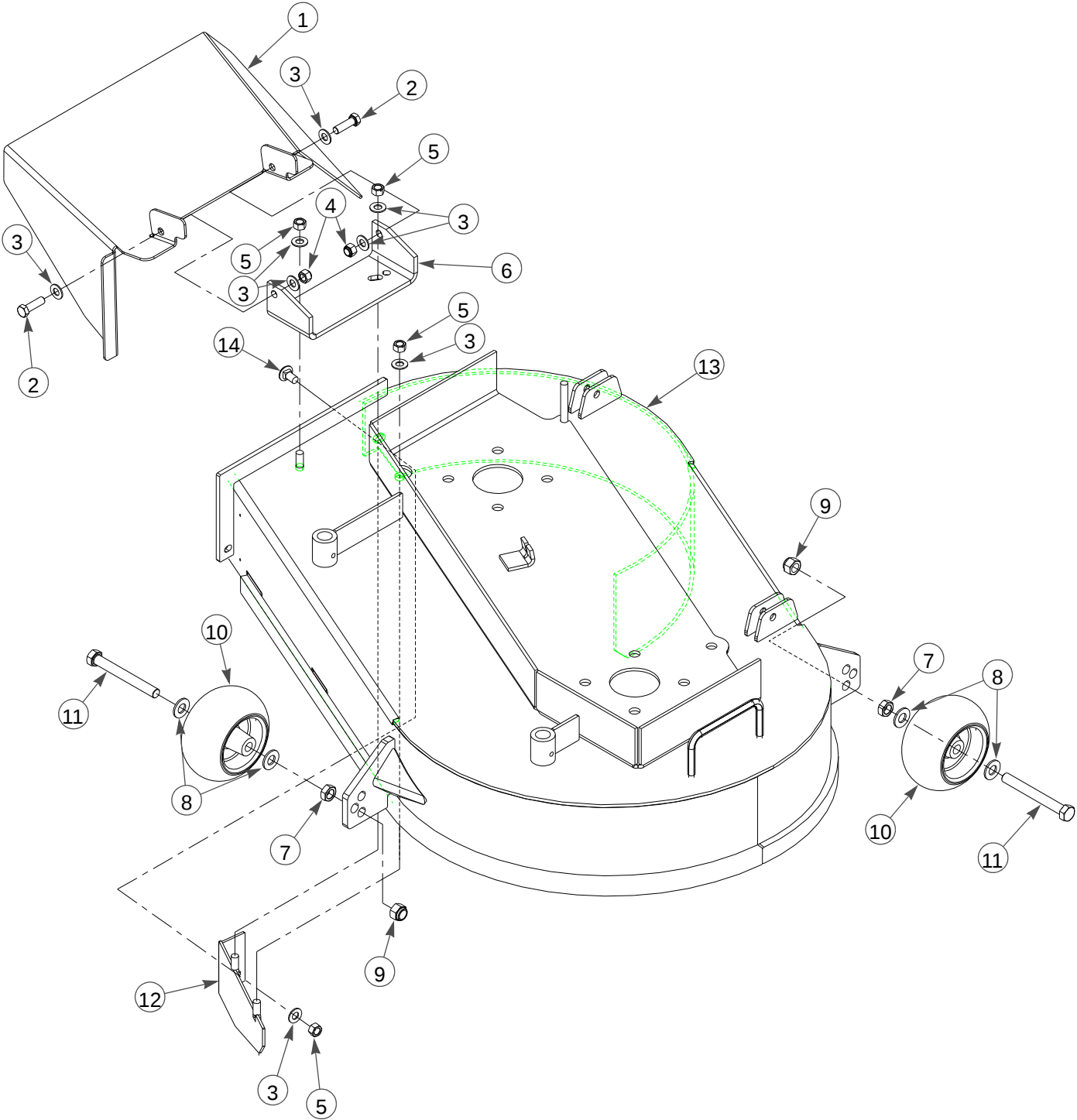
Deck Carrier Assembly

ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	346130	346130	1	37" WALK BEHIND CARRIER FRAME
	339671	339671	1	48" WALK BEHIND CARRIER FRAME
2	778399	778399	8	FW .781X 1.375X.250 ZN
3	778373	778373	4	PLASTIC BUSHING
4	705954	705954	2	CS .500-13X1.25 HX G5 ZN
5	344267	344267	2	FW .510X 2.15X.187 SPL ZN
6	072272	072272	8	FW 1.06X 2.00X.134 SAE ZN
7	082180	082180	2	MB 1.000X1.500X.049 PN
8	077123	077123	4	BEARING W/O COLLAR
9	778449	778449	2	BEARING SPACER
10	339689	339689	2	CASTER FORK
11	042630	042630	2	CS .500-13X6.50 HX G5 ZN
12	004168	004168	4	FW .50 X 1.06X.090 SAE ZN
13	017046	017046	2	LW .500 MED SPRING ZN
14	067918	067918	2	NT .500-13 HX G8 ZN
15	768044	768044	2	TIRE/WHEEL ASSEMBLY
16	306969	306969	2	GAGE WHEEL SPACER
17	025593	025593	4	HP .177X3.25 WW#206 ZN
18	706176	706176	2	NT .375-24 HX JAM ZN G5
19	778431	778431	2	SPHERICAL.375-24 MALE ROD END
20	335398	335398	2	REAR DECK HEIGHT ROD
21	054502	054502	2	NT .375-16 HX GRD 5 ZN
22	767954	767954	4	FW .406X .812 X.060 SAE HD ZN
23	005116	005116	2	CS .375-16X1.375 HX G5 ZN
24	758631	758631	2	RP .250X 1.375 HD SPIROL
25	335364	335364	2	FRONT DECK HEIGHT ROD

NOTES:

1. Assemble with extended inner race down.

37" Deck Assembly



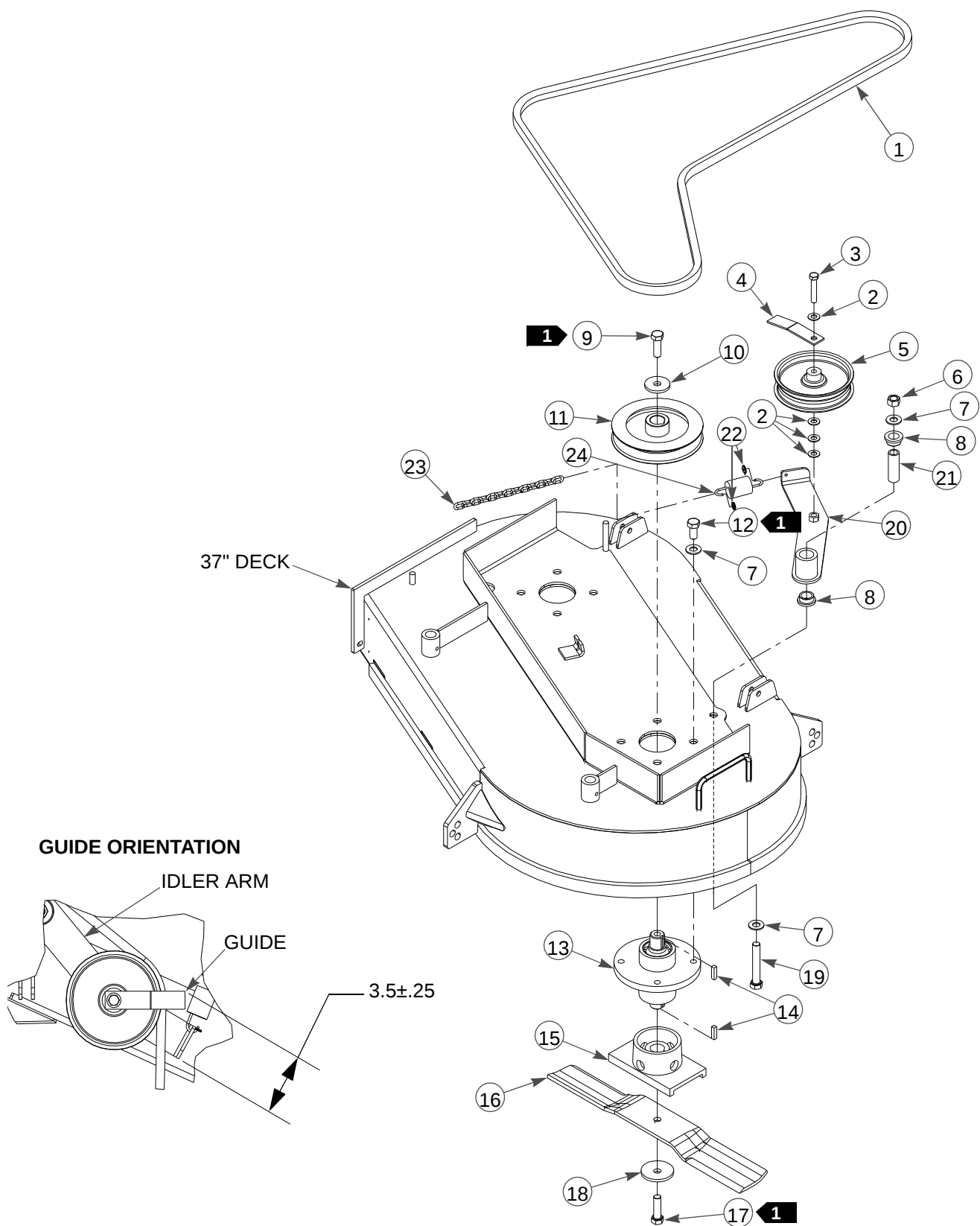
37" Deck Assembly

ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	347971	347971	1	DISCHARGE CHUTE
2	005116	005116	2	CS .375-16X1.375 HX G5
3	767954	767954	8	FW .406 X .812 X .060 SAE HD ZN
4	086660	086660	2	NT .375-16 HX LK NY
5	054502	054502	4	NT .375-16 HX GRD 5 ZN
6	317073	317073	1	DISCHARGE CHUTE MOUNT BRKT
7	053199	N/A	2	NT .500-13 HX JAM ZNYC
8	767962	N/A	4	FW .531 X 1.063 X .090 SAE HD ZN
9	781567	781567	2	NT .50-13 HX LK NY
10	031997	N/A	2	ANTI-SCALP WHEEL
11	781708	N/A	2	CS .500-13 X 4.25 HX G5 ZNYC
12	316992	316992	1	BAFFLE
13	332536	332536	1	37" DECK W/A
14	011320	011320	1	CB .375-16X .750 STD ZN
1	788166	788166	1	ANTI SCALP WHEEL ASSY

NOTES:

1. Includes items 7, 8, 10, and 11.

37" Deck Pulley Assembly



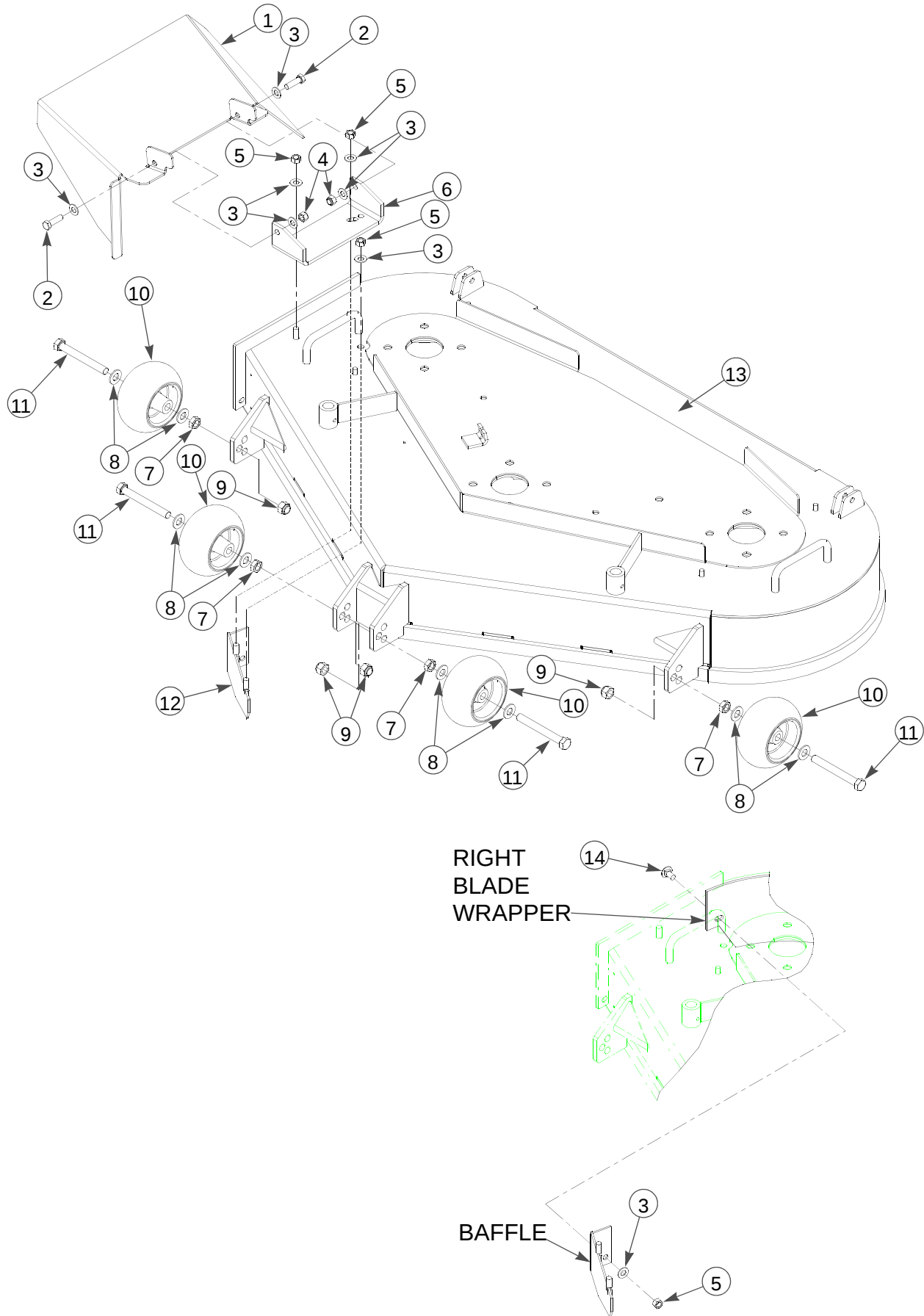
37" Deck Pulley Assembly

ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	779694	779694	1	37" DECK BELT
2	767954	767954	4	FW .406X .812 X.060 SAE HD ZN
3	016410	016410	1	CS .375-16X2.00 G5 ZN
4	345355	345355	1	DECK IDLER GUIDE
5	504480	504480	1	IDLER PULLEY
6	008193	008193	1	NT .500-13 HX G5 ZN
7	767962	767962	10	FW .531X 1.063X.090 SAE HD ZN
8	770867	770867	2	PLASTIC BUSHING
9	078378	078378	2	CS .500-20X1.500 HX G5 ZN
10	078386	078386	2	FW .510X 1.750X.18 ZN
11	770842	770842	2	DECK DRIVE PULLEY
12	016527	016527	8	CS .500-13X1.00 HX G5 ZN
13	520627	426296	2	SPINDLE HOUSING ASSEMBLY
14	212472	212472	4	KEY 1/4 SQ X 1.00 LONG
15	035808	035808	2	BLADE SADDLE
16	770339	770339	2	19" CLOCKWISE ROTATION BLADE
17	753798	753798	2	CS .500-20X1.75 HX G5 ZN
18	752386	752386	2	CW .515X 2.25X .204 ZN
19	077859	077859	1	CS .500-13X3.250 HX G5 ZN
20	335380	335380	1	IDLER ARM
21	340158	340158	1	IDLER PIVOT BUSHING
22	779272	779272	2	TINNERMAN CLIP
23	259812	259812	1	DECK LIFT SPRING CHAIN
24	036384	036384	1	SPRING

NOTES:

1. Torque to 88.1–101.7 N-m.

48" Deck Assembly



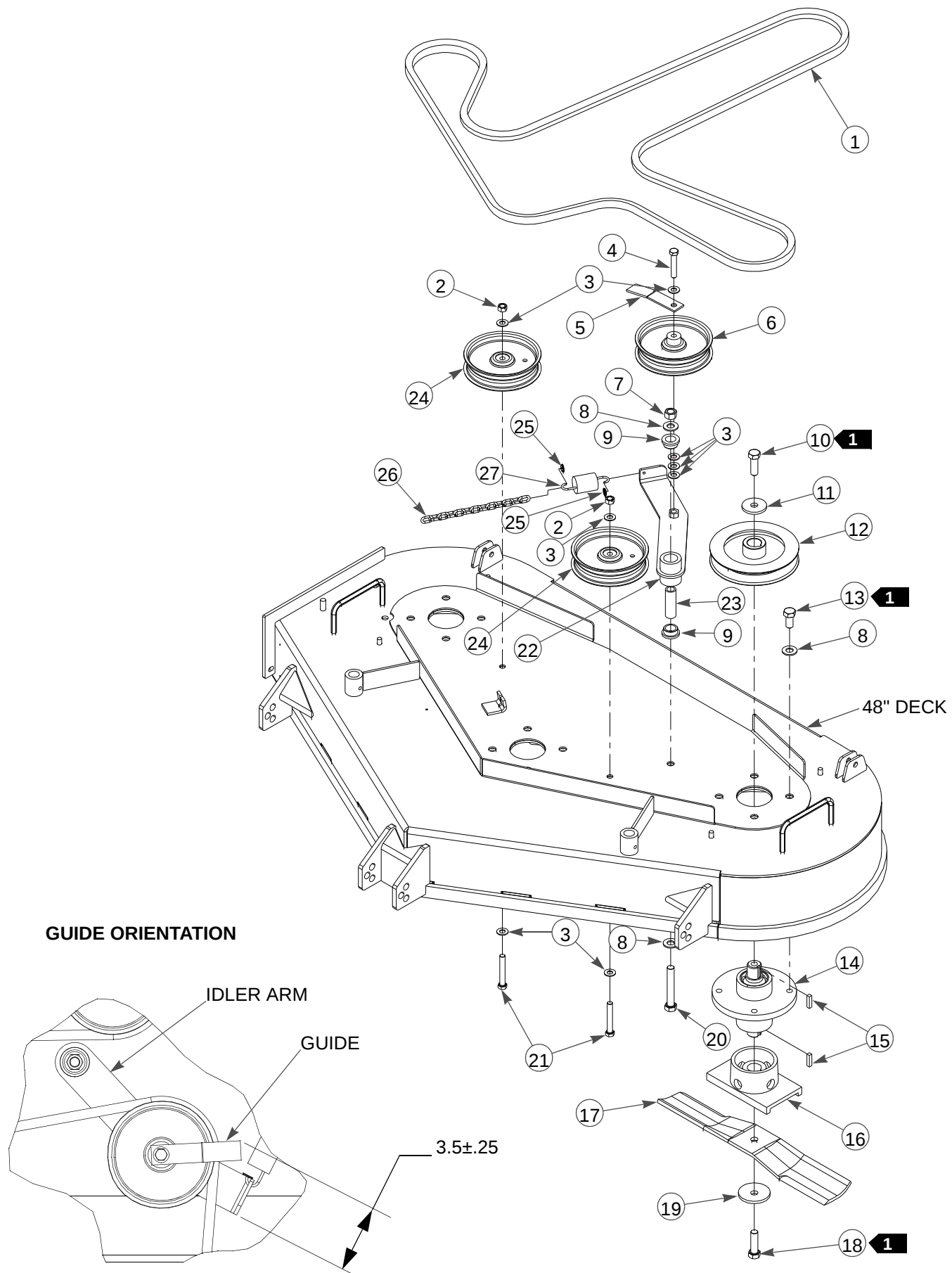
48" Deck Assembly

ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	347971	347971	1	DISCHARGE CHUTE
2	005116	005116	2	CS .375-16X1.375 HX G5
3	767954	767954	8	FW .406 X .812 X .060 SAE HD ZN
4	086660	086660	2	NT .375-16 HX LK NY
5	054502	054502	4	NT .375-16 HX GRD 5 ZN
6	317073	317073	1	DISCHARGE CHUTE MOUNT BRKT
7	053199	N/A	4	NT .500-13 HX JAM ZNYC
8	767962	N/A	8	FW .531X 1.063X.090 SAE HD ZN
9	781567	781567	4	NT .50-13 HX LK NY
10	031997	N/A	4	ANTI-SCALP WHEEL
11	781708	N/A	4	CS .500-13 X 4.25 HX G5 ZNYC
12	316992	316992	1	BAFFLE
13	335745	335745	1	48" DECK W/A
14	011320	011320	1	CB .375-16X .750 STD ZN
1	788166	788166	4	ANTI-SCALP WHEEL ASSEMBLY

NOTES:

1. Includes items 7, 8, 10, and 11.

48" Deck Pulley Assembly



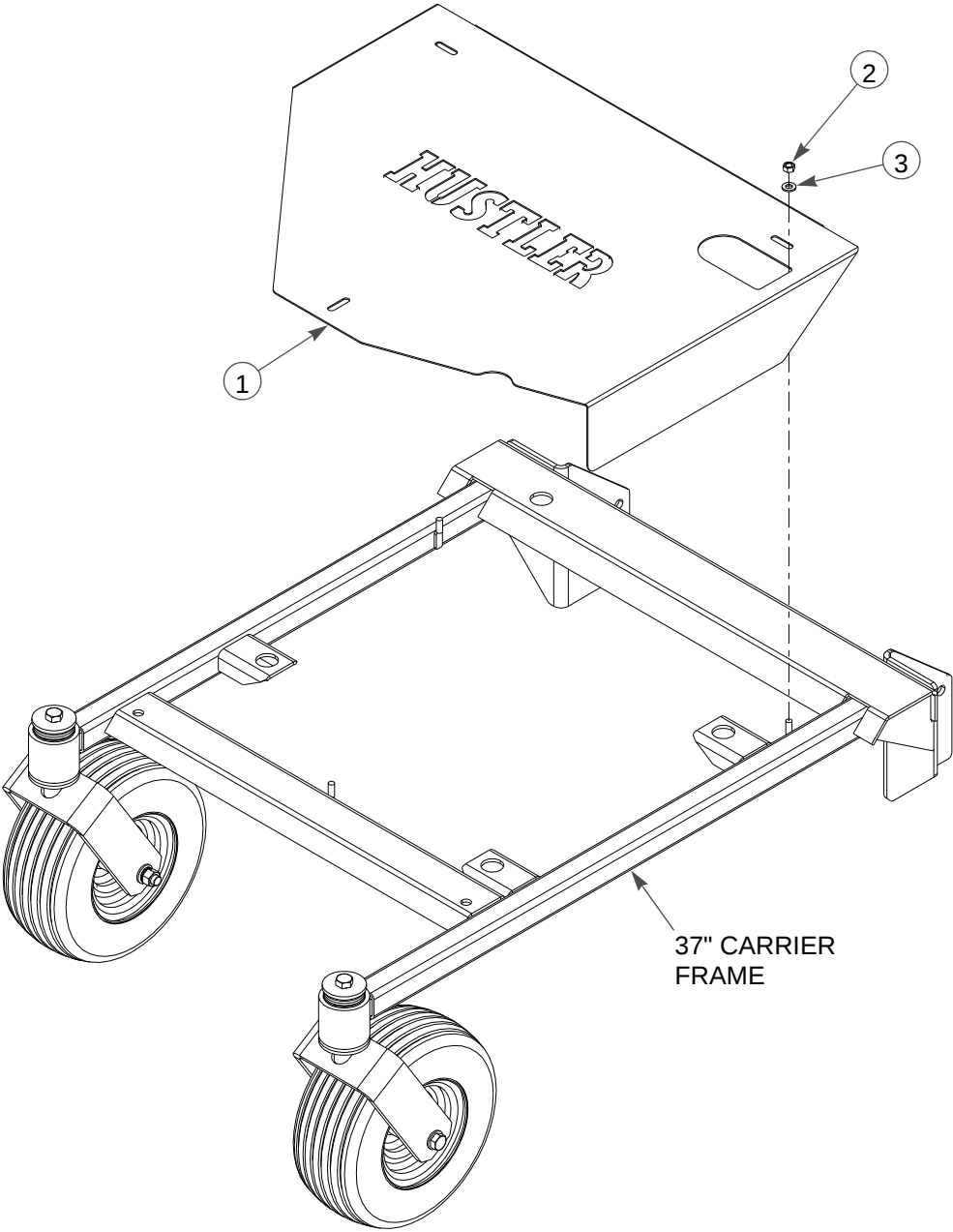
48" Deck Pulley Assembly

ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	776724	776724	1	48" DECK BELT
2	054502	054502	2	NT .375-16 HX GRD 5 ZN
3	767954	767954	8	FW .406X .812 X.060 SAE HD ZN
4	016410	016410	1	CS .375-16X2.00 G5 ZN
5	345355	345355	1	DECK IDLER GUIDE
6	504480	504480	1	IDLER PULLEY
7	008193	008193	1	NT .500-13 HX G5 ZN
8	767962	767962	14	FW .531X 1.063X.090 SAE HD ZN
9	770867	770867	2	PLASTIC BUSHING
10	078378	078378	3	CS .500-20X1.500 HX G5 ZN
11	078386	078386	3	FW .510X 1.750X.18 ZN
12	770842	770842	3	DECK DRIVE PULLEY
13	016527	016527	12	CS .500-13X1.00 HX G5 ZN
14	520627	426296	3	SPINDLE HOUSING ASSEMBLY
15	212472	212472	6	KEY 1/4 SQ X 1.00 LONG
16	035808	035808	3	BLADE SADDLE
17	767111	767111	3	17" CLOCKWISE ROTATION BLADE
18	753798	753798	3	CS .500-20X1.75 HX G5 ZN
19	752386	752386	3	CW .515X 2.25X .204 ZN
20	077859	077859	1	CS .500-13X3.250 HX G5 ZN
21	016428	016428	2	CS .375-16X2.50 HX GR5 ZN
22	335380	335380	1	IDLER ARM
23	340158	340158	1	IDLER PIVOT BUSHING
24	770826	770826	2	IDLER PULLEY
25	779272	779272	2	TINNERMAN CLIP
26	259812	259812	1	DECK LIFT SPRING CHAIN
27	036384	036384	1	SPRING

NOTES:

1. Torque to 88.1–101.7 N-m.

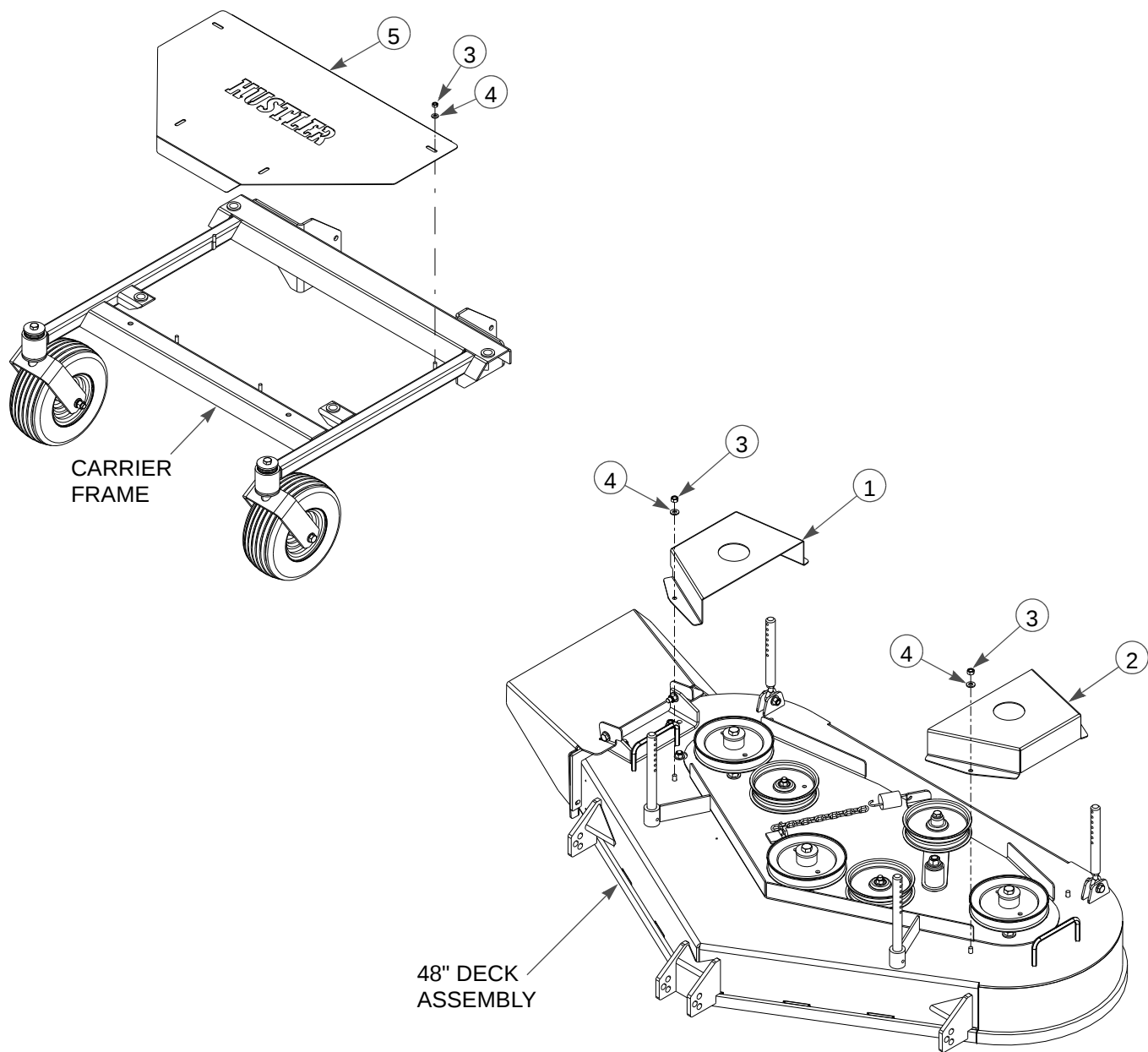
37" Deck Cover



ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	312264	312264	1	37" WALKBEHIND DECK COVER
2	034272	034272	3	NT .312-18 HX G5 ZNYC
3	768523	768523	3	FW .343 X .687 X .051/.080 HD ZNYC

NOTES:

48" Deck Cover



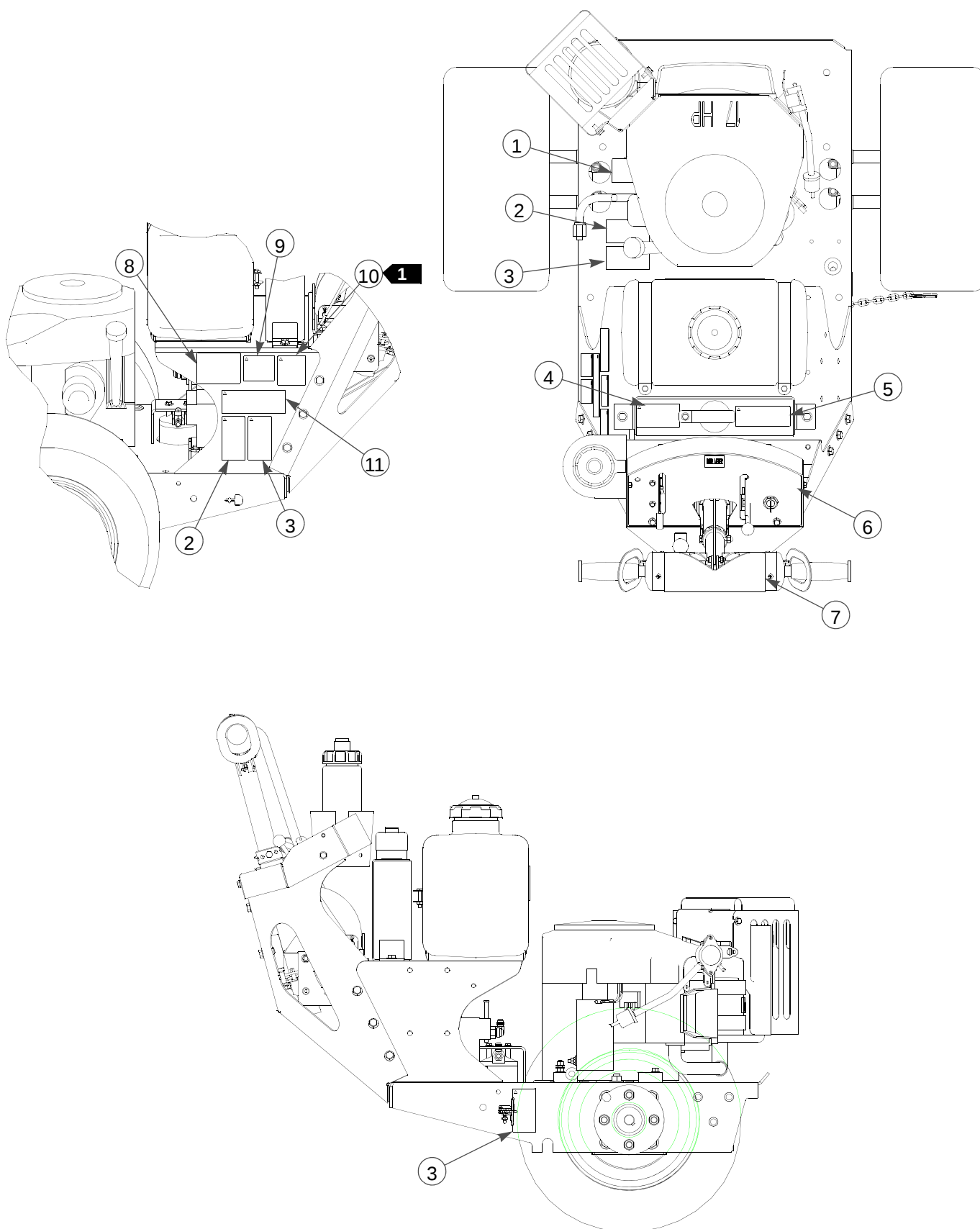
ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	343285	343285	1	RIGHT COVER
2	343319	343319	1	LEFT COVER
3	034272	774497	8	NT .312-18 HX G5 ZNYC
4	768523	768523	8	FW .343 X .687 X .051/.080 HD ZNYC
5	343152	343152	1	CENTER COVER

NOTES:

Section 11

Tractor Decal Group	11-2
37" Deck Decal Group	11-4
48" Deck Decal Group	11-6

Tractor Decal Group



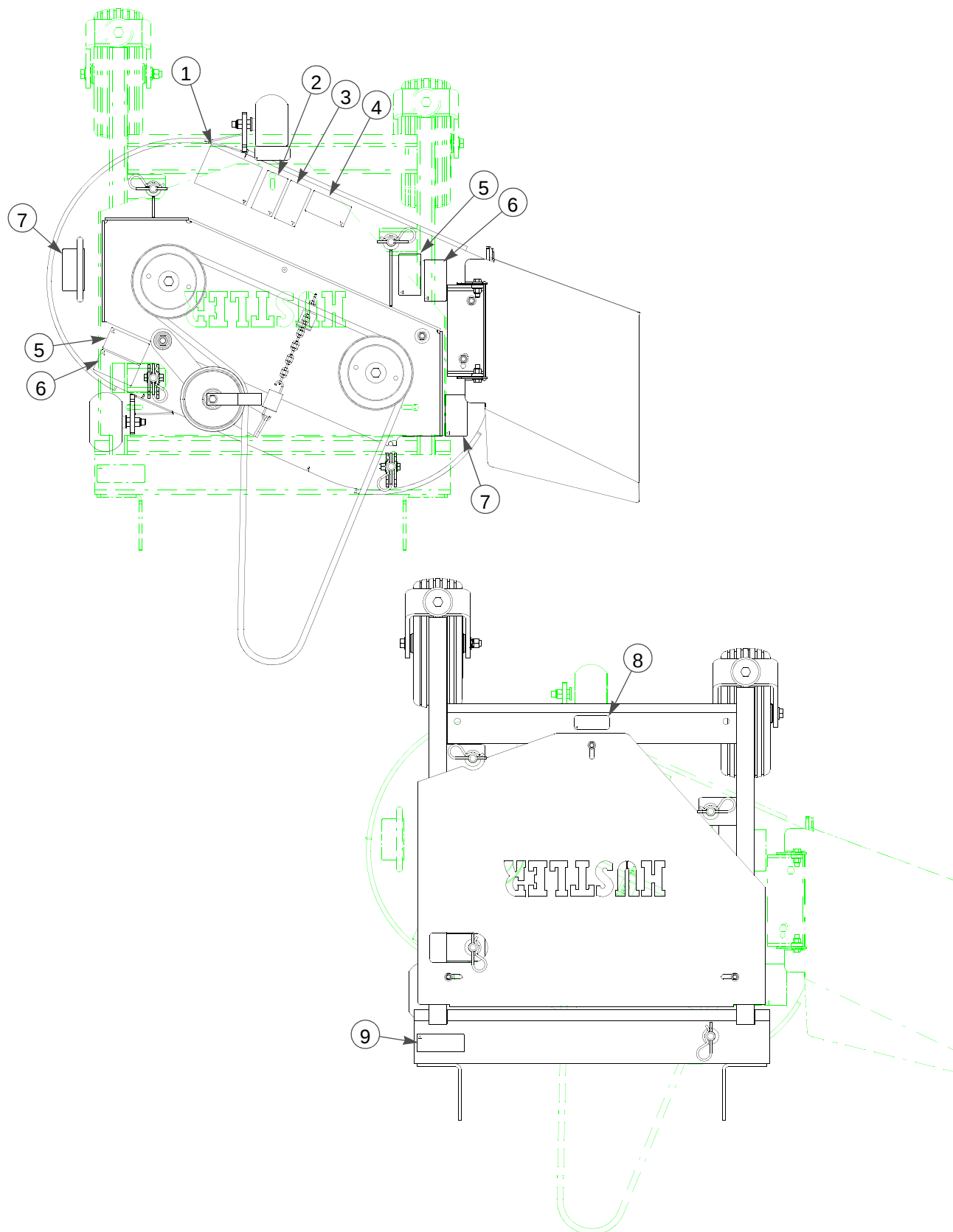
Tractor Decal Group

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	727008CE	727008CE	1	CE HYDRO FLUID DECAL
2	789719	789719	2	CE READ SERVICE MANUAL DECAL
3	789701CE	789701CE	3	CE READ OWNER'S MANUAL DECAL
4	779280CE	779280	1	CE HOT DECAL
5	779363CE	779363CE	1	CE WALKBEHIND REFUELING DECAL
6	778704CE	778704CE	1	CE WALKBEHIND DASH PANEL DECAL
7	778696	778696	1	WALKBEHIND H-BAR STEERING DECAL
8	N/A	083279	1	SERIAL NO PLATE TURF PROD
9	776310	776310	1	CE MARK DECAL
 10	789776CE	789776CE	1	DBA CE DECAL
	794834CE	794834CE	1	DBA CE DECAL
11	789727CE	789727CE	1	EYE/EAR/FOOT PROTECTION DECAL

NOTES:

1. Use 789776CE on 925651CE mowers; use 794834CE on 925677CE mowers.

37" Decal Group

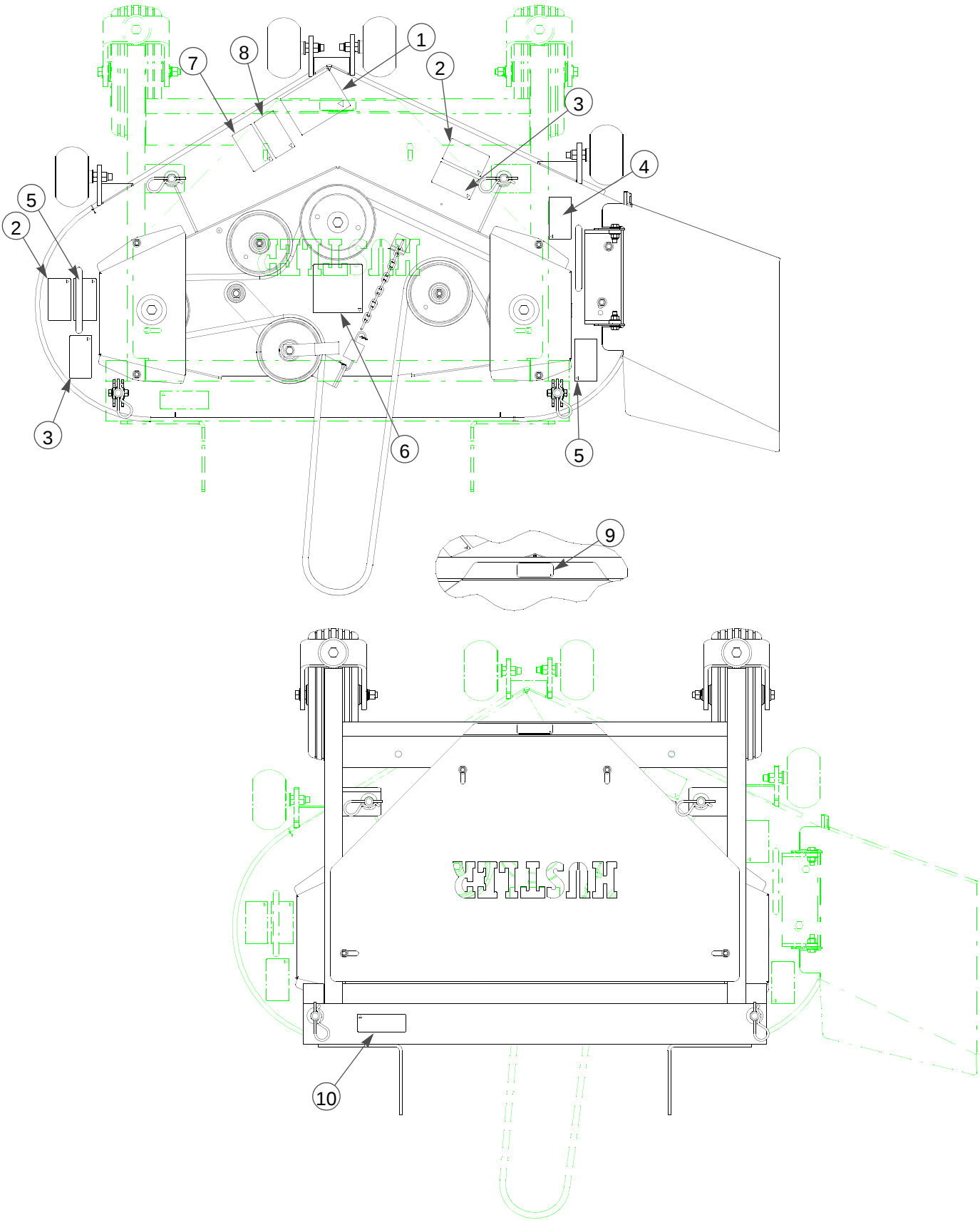


37" Decal Group

ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	779835	779835	1	37" DECK ID DECAL
2	789719CE	789719CE	1	CE READ SERVICE MANUAL DECAL
3	789701CE	789701CE	1	CE READ OWNER'S MANUAL DECAL
4	727420CE	727420CE	1	CE WHIRLING DECAL,DISCHARGE CHUTE DECAL
5	727438CE	727438CE	2	CE FINGERS AND TOES DECAL,
6	789685CE	789685CE	2	THROWN OBJECT DECAL
7	727453CE	727453CE	2	CE DECK COVER DECAL
8	793588	793588	1	HUSTLER NAME PLATE
9	778670CE	778670CE	1	CE WB DECK HEIGHT DECAL

NOTES:

48" Deck Decal Group



48" Deck Decal Group

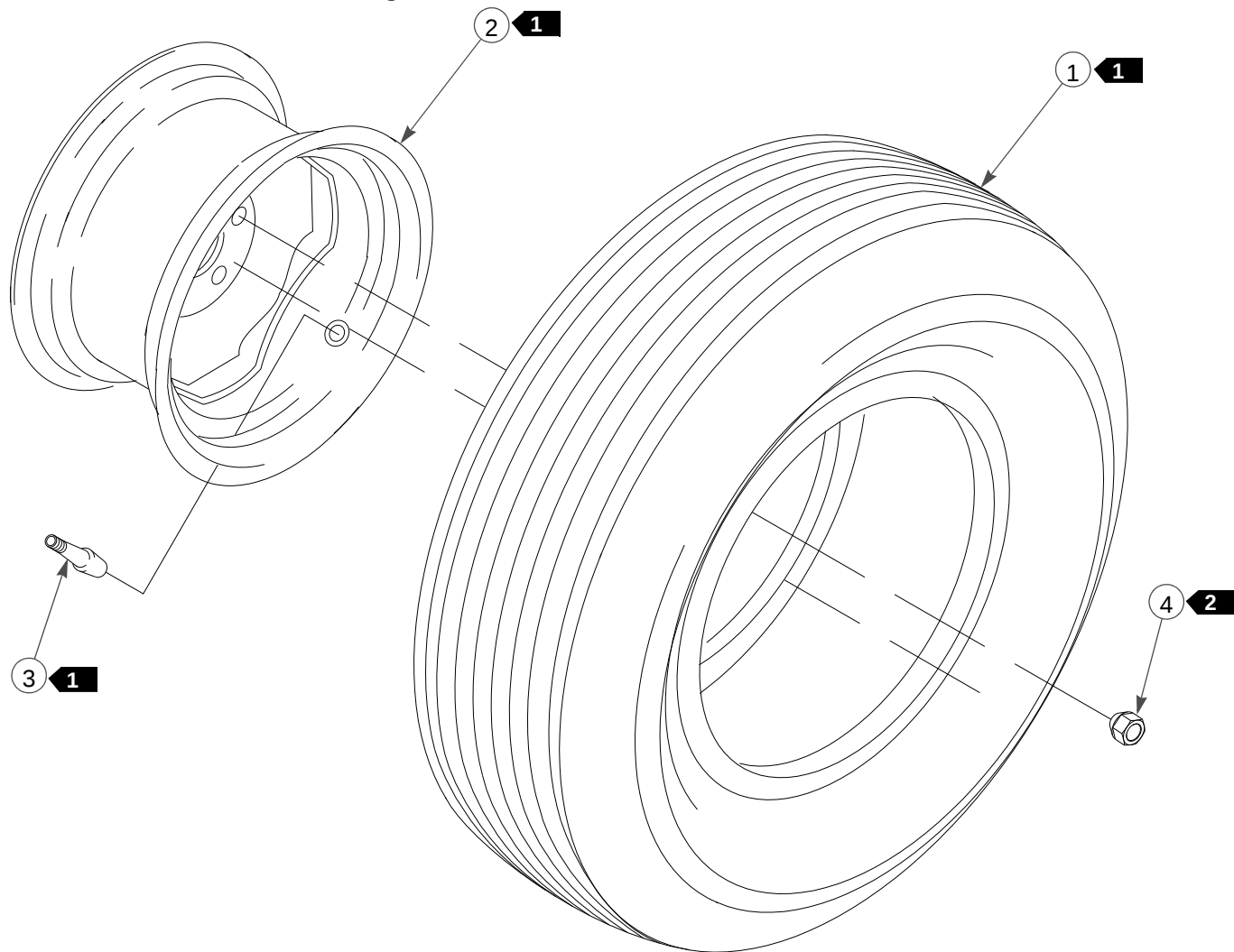
ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	771006	771006	1	48" DECK ID DECAL
2	789685CE	789685CE	2	THROWN OBJECT DECAL
3	727438CE	727438CE	2	CE FINGERS AND TOES DECAL
4	727420CE	727420CE	1	CE DISCHARGE CHUTE DECAL
5	727453CE	727453CE	2	CE DECK COVER DECAL
6	778688CE	778688CE	1	CE WB BELT ROUTING DECAL
7	789701CE	789701CE	1	CE READ OWNER'S MANUAL DECAL
8	789719CE	789719CE	1	CE READ SERVICE MANUAL DECAL
9	793588	793588	1	HUSTLER NAME PLATE
10	778670CE	778670CE	1	CE WB DECK HEIGHT DECAL

NOTES:

Section 12

Drive Wheel Assembly—48"	12-2
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Front Wheel Assembly.	12-4
Spindle Housing Assembly	12-5

Drive Wheel Assembly—48"

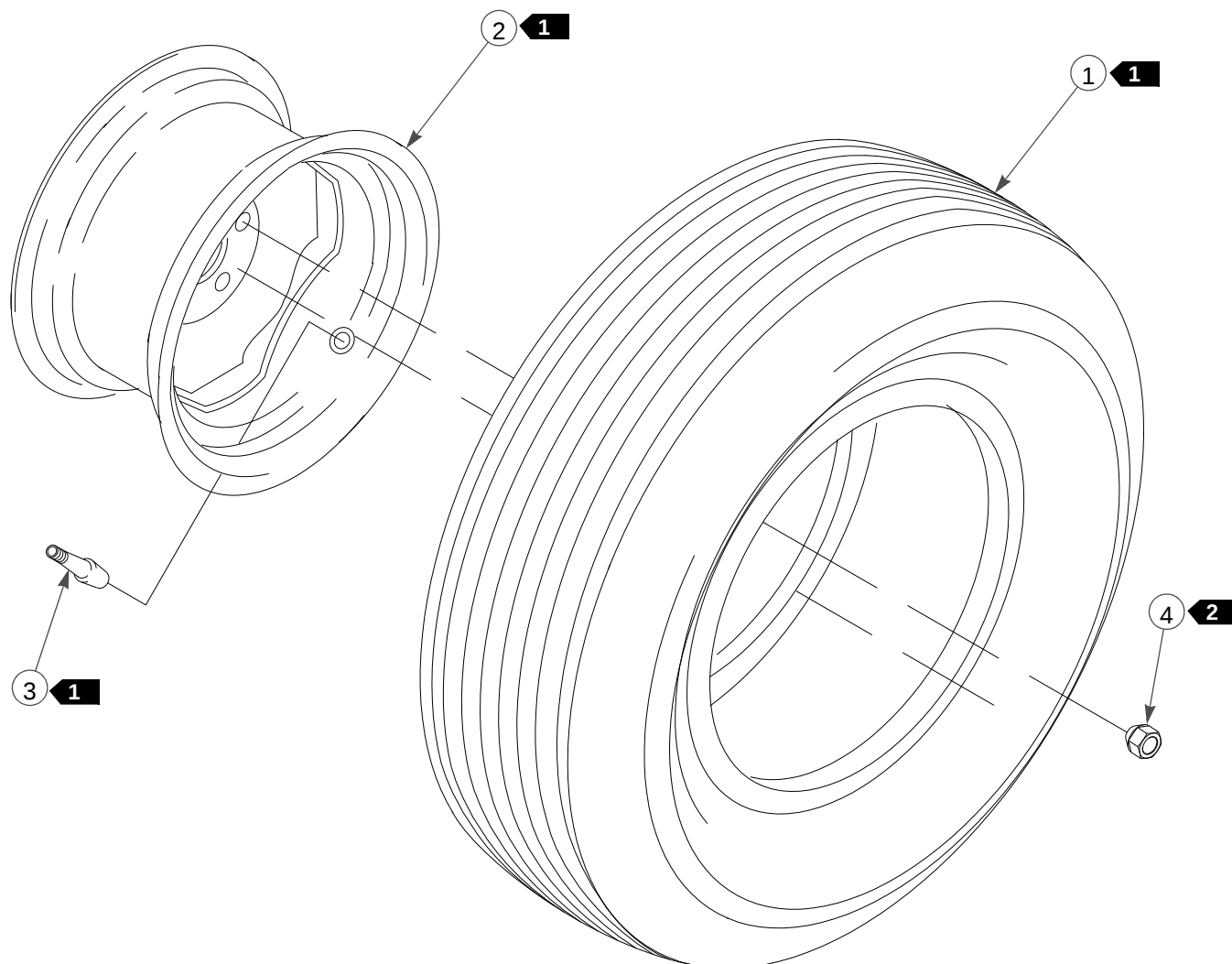


ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
	770347	770347	2	TIRE/WHEEL 18 X 8.00 SC TURF
1	770354	N/A	1	TIRE 18 X 8.00 MULTI TRACK
1	768291	N/A	1	WHEEL
1	019521	N/A	1	VALVE STEM
1	061077	N/A	8	LN 1/2-20 DICO ZN

NOTES:

- 1. Quantities are per Tire/Wheel Assembly. Inflate to 55.16–68.95 kPa
- 2. Torque Item 4 (Lug Nuts) to 88.1–101.7N-m.

Drive Wheel Assembly—37"

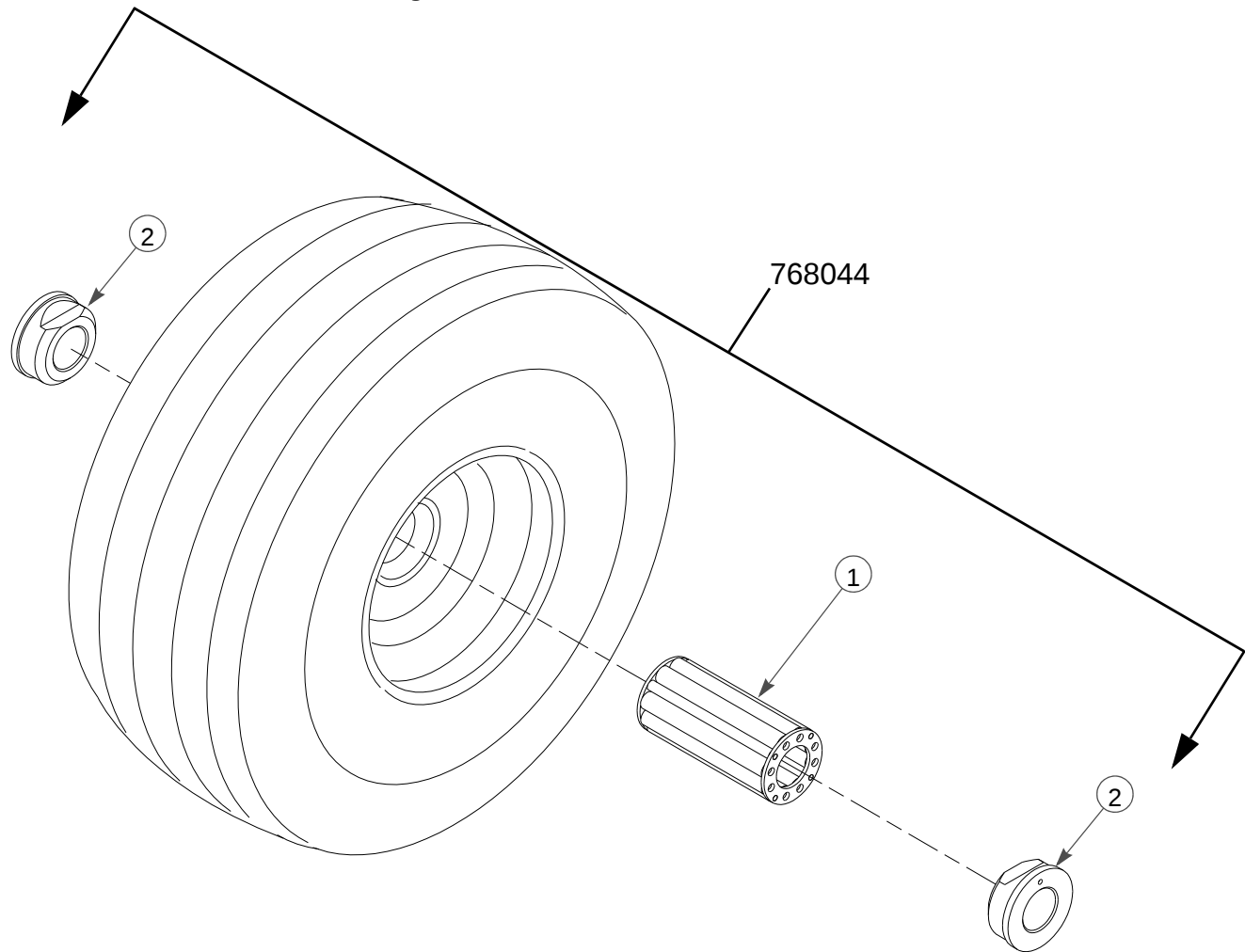


	ITEM NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
		779702	779702	2	TIRE/WHL 18 X 6.50-8
1	1	779710	N/A	1	TIRE 18 X 6.50-8
1	3	779728	N/A	1	WHEEL 18 X 4.75-8
1	1	019521	N/A	1	VALVE STEM
1	4	061077	N/A	8	LN 1/2-20 DICO ZN

NOTES:

1. Quantities are per Tire/Wheel Assembly. Inflate to 55.16–68.95 kPa
2. Torque Item 4 (Lug Nuts) to 88.1–101.7N-m.
3. Includes Item 3 (019521 Valve Stem).

Front Wheel Assembly

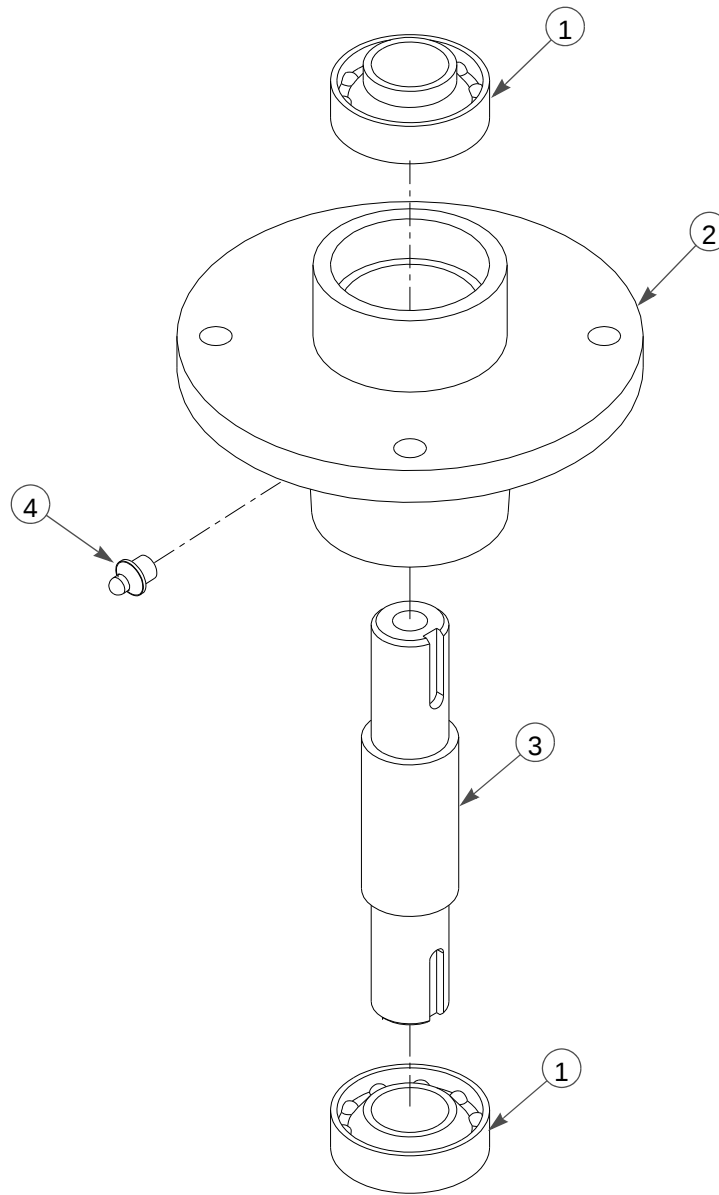


INDEX NO.	SERVICE PART NO.	MFG. PART NO.	QTY	DESCRIPTION
1	772814	N/A	1	3/4" ROLLER BEARING
2	772806	N/A	2	BEARING CAP

NOTES:

- 1. Inflate to 55.16–68.95 kPa

Spindle Housing Assembly



ITEM NO.	SERVICE PART NO.	MFG PART NO.	QTY	DESCRIPTION
1	077123	N/A	2	BEARING W/O COLLAR
2	034843	N/A	1	CAST SPINDLE HOUSING
3	008805	N/A	1	SPINDLE SHAFT
4	012005	N/A	1	GREASE FITTING

NOTES:

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770354	2	778506	7	779959	3
770826	11	778514	5	780767	3
770842	7, 11	778522	9	780775	3
770867	3, 7, 11	778530	9	781567	5, 9
771006	7	778621	5	781708	5, 9
771139	7	778670CE	5, 7	782276	3, 5
771303	7	778688CE	7	785261	3
771311	5, 7	778696	3	785287	3
771337	7	778704CE	3	785295	3
771378	3	778738	11, 3	785808	3
771501	4	778746	3	786657	3
772079	3	778845	4	788166	5, 9
772103	3	778936	7	789685CE	5, 7
772111	3	778944	7	789701CE	3, 5, 7
772483	7, 9	778951	7	789719	3
772806	4	778969	7	789719CE	5, 7
772814	4	778977	7	789727CE	3
773556	7	778985	7	789776CE	3
775825	3	778993	7	793588	5, 7
776310	3	779108	7	794412	7
776419	3	779116	7	794834CE	3
776427	3	779124	7	808477	3
776435	3	779132	3, 5	808485	3
776476	3	779157	7	808493	3
776484	3	779165	7	925651CE	2
776518	3	779173	9	925677CE	2